



# Final Report

## 40CFR Part 63, Subpart ZZZZ Compliance Testing – Diesel Engine Nos. 1 & 2

*Prepared for . . .*

Client: Milton CAT Power Systems  
Facility: wTe Recycling Inc.  
Test Site: Greenfield, MA

Test Dates: 04/25-26/17

*Prepared by . . .*

MAQS Newburyport (Montrose)  
2 New Pasture Road, Unit 5  
Newburyport, MA 01950

Montrose Project No. 15-093

## TABLE OF CONTENTS

<b>1.0 INTRODUCTION.....</b>	<b>1-1</b>
1.1 General Overview .....	1-1
1.2 Program Overview.....	1-1
1.3 Report Organization .....	1-1
<b>2.0 EMISSION SUMMARIES .....</b>	<b>2-1</b>
2.1 Emission Summaries – Engine Nos. 1 and 2 .....	2-1
2.2 Process Data.....	2-2
<b>3.0 SOURCE AND SAMPLING POINT DESCRIPTIONS .....</b>	<b>3-1</b>
3.1 Source Descriptions .....	3-1
3.2 Sampling Point Description - Inlet.....	3-1
3.3 Sampling Point Description - Outlet.....	3-1
<b>4.0 TEST PROCEDURES .....</b>	<b>4-1</b>
4.1 Overview .....	4-1
4.2 CEMS Test Procedures.....	4-1
4.2.1 CEMS Sampling and Calibration Procedures.....	4-1
4.2.2 Pollutant/Diluent Monitoring .....	4-2
4.2.3 CEMS Sampling System Description .....	4-3
<b>5.0 QUALITY ASSURANCE / QUALITY CONTROL.....</b>	<b>5-1</b>
5.1 Overview .....	5-1
5.2 CEMS QA .....	5-2

5.2.1	Leak Check .....	5-2
5.2.2	System Response Time .....	5-2
5.2.3	Calibration Gases.....	5-2
5.2.4	Calibration Criteria.....	5-2
5.2.5	Calibration Drift and System Bias Correction .....	5-4
5.2.1	Determination of Stratification .....	5-5
5.3	Emission Rate Calculations .....	5-5
5.3.1	ppmvd@15%O <sub>2</sub> Emission Rate Calculation.....	5-5
5.3.1	Removal Efficiency Calculation.....	5-6
5.4	Equipment Calibrations.....	5-6

## LIST OF TABLES

Table 1-1	Test Program Informational Summary .....	1-3
Table 1-2	Compliance Summary – Engine Nos. 1 & 2 .....	1-4
Table 2-1	Summary of Test Parameters and Run Configuration .....	2-1
Table 2-2	Individual Run Summary – Engine 1 .....	2-1
Table 2-3	Individual Run Summary – Engine 2 .....	2-1
Table 3-1	Engine Specifications – Engine Nos. 1 and 2.....	3-1

## LIST OF FIGURES

Figure 3-1	Picture of Test Location – Engine No. 1 .....	3-2
Figure 3-2	Picture of Test Location – Engine No. 2 .....	3-3

## APPENDICES

### A - Emission Calculations and Field Data Sheets – Engine 1

- A1 – RM Emission Calculations and Field Data Sheets – Inlet
- A2 – RM Emission Calculations and Field Data Sheets – Outlet
- A3 – RM CEMS Monitoring Data – Inlet and Outlet
- A4 – Facility Process Data

### B - Emission Calculations and Field Data Sheets – Engine 2

- B1 – RM Emission Calculations and Field Data Sheets – Inlet
- B2 – RM Emission Calculations and Field Data Sheets – Outlet
- B3 – RM CEMS Monitoring Data – Inlet and Outlet
- B4 – Facility Process Data

### C - Quality Assurance/Quality Control

- C1 – CEMS Stratification Checks
- C2 – Cylinder Gas and Equipment Certification Sheets
- C3 – AETB Documentation

## Statement of Certification

Report: 40CFR Part 63, Subpart ZZZZ Compliance Testing – Diesel Engine Nos. 1 & 2

I hereby certify that the contents of this report were gathered and prepared in accordance with the test methods and/or procedures outlined herein. Furthermore, all calculations, emission summaries and supporting data are accurate to the best of my knowledge. I was both the field team leader and primary individual responsible for the report preparation.

David Caron, QSTI, Groups 1-4  
Client Project Manager



---

Signature

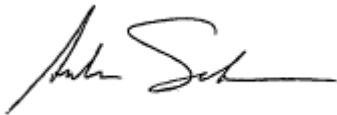
06/7/17

---

Date

Reviewed By:

Andy Seaha, QSTI  
District Manager



---

Signature

06/7/17

---

Date

## Report Distribution List

Report: 40CFR Part 63, Subpart ZZZZ Compliance Testing – Diesel Engine Nos. 1 & 2

Date	Number of Paper Copies	Delivered To	Company/Agency
6/7/17	1	Mr. Christopher Pichette	wTe Recycling
6/7/17	1	Ms. Sandra Schwartz	EPA Region 1
6/7/17	1	Mr. Todd Wheeler	MassDEP

Date	Number of Electronic Copies	Delivered To	Company/Agency
6/7/17	1 (disk)	Mr. Christopher Pichette	wTe Recycling
6/7/17	1 (disk)	Mr. Charlie Faulstich	wTe Recycling
6/7/17	1 (via email)	Mr. Sten Levin	Milton CAT
6/7/17	1 (via email)	Mr. Bill Osbahr	EPA Region 1

**Note:** Agency copies (hard and electronic) will be sent by Montrose on the facility's behalf to the following addresses, as appropriate:

Todd H. Wheeler  
Massachusetts Department of Environmental Protection  
Air Quality Program | Western Region  
436 Dwight Street | Springfield, MA 01103  
Tel: (413) 755-2297

Sandra Schwartz, Air Compliance Clerk  
United States Environmental Protection Agency  
5 Post Office Square, Suite 100  
OES04-2  
Boston, MA 02109-3912  
Phone: (617) 918-1204

## Revision Description

Report: 40CFR Part 63, Subpart ZZZZ Compliance Testing – Diesel Engine Nos. 1 & 2

Revision Number	Revision Date	Revision Description
NA		

## 1.0 INTRODUCTION

### 1.1 General Overview

Montrose Air Quality Services, LLC's Newburyport, MA office (MAQS Newburyport/Montrose) was retained by Milton CAT Power Systems to perform emission testing services on their behalf for two diesel engines (Engine Nos. 1 and 2) operating at wTe Recycling Incorporated's Greenfield, MA facility. wTe operates two existing large diesel mechanical drive reciprocating engines which are regulated under the "National Emission Standards for Hazardous Air Pollutants (NESHAP) for Reciprocating Internal Combustion Engine (RICE) Maximum Achievable Control Technology (MACT) regulations". Specifically, both engines are classified as existing non-emergency, non-black start Compression Ignition (CI) engines (diesel) operating at an area source of Hazardous Air Pollutants (HAPs).

The objective of the emission test program was to document the compliance status of each engine with respect to the applicable limits presented in Table 2d, (>500HP) of 40CFR Part 63, Subpart ZZZZ. It should be noted that prior to the test program each engine was retrofitted with an oxidation catalyst (by Milton CAT). All testing was conducted in strict accordance with the previously submitted test protocol, Environmental Protection Agency (EPA) guidelines, the EPA Quality Assurance Handbook and the individual EPA Methods as found in 40 CFR 60, Appendix A. A summary of the parties involved in this test program are presented in Table 1-1.

### 1.2 Program Overview

Emission testing for each engine was comprised of three 60-minute test runs simultaneously conducted at the inlet and outlet of the control device (catalyst) while the respective engines were operating at maximum normal operating conditions. Each test run was comprised of Continuous Emission Monitoring System (CEMS) measurements for Oxygen (O<sub>2</sub>) and Carbon Monoxide (CO) in accordance with EPA Methods 3A (O<sub>2</sub>) and 10 (CO). All CO emission rates were corrected to 15%O<sub>2</sub> on a dry concentration basis (ppmvd) prior to comparison with the applicable emission standard(s). A summary of compliance results are presented in Table 1-2.

### 1.3 Report Organization

The remainder of this final report is organized into four additional sections. Section 2 presents a summary of emission results on an individual run basis. Source and traverse point summaries are



presented in Section 3. A description of the flue gas monitoring procedures is provided in Section 4, while Section 5 addresses the quality assurance/quality control aspects of the program. All supporting emission calculations, field data sheets and process data for Engine Nos. 1 and 2 are presented in Appendices A and B, respectively. Lastly, all quality assurance/quality control documentation is presented in Appendix C.

Table 1-1 Test Program Informational Summary

Source Information
Facility Name: wTe Recycling, Inc. Facility Address: 75 Southern Avenue Greenfield, MA 01302 Facility Contact: Mr. Christopher Pichette Phone: (413) 772-2200 Email: <a href="mailto:cpichette@wTe.com">cpichette@wTe.com</a>
Client Information
Test Organization: Milton CAT Power Systems Contact: Mr. Sten Levin Phone: (508) 482-5703 Email: <a href="mailto:Sten_levin@miltoncat.com">Sten_levin@miltoncat.com</a>
Test Firm Information
Test Organization: Montrose Air Quality Services Address: 2 New Pasture Rd., Unit 5 Newburyport, MA 01950 Contact: Mr. David Caron, QSTI Groups 1-4 Title: Client Project Manager Phone: (978) 499-9300 x11 Email: <a href="mailto:dcaron@montrose-env.com">dcaron@montrose-env.com</a>
EPA Information
Organization: USEPA, Region 1 Address: Region 1, New England 11 Technology Drive N. Chelmsford, MA 01863 Contact: Mr. William Osbahr Phone: (617) 918-8389 Email: <a href="mailto:osbahr.william@epa.gov">osbahr.william@epa.gov</a>

Table 1-2 Compliance Summary – Engine Nos. 1 & 2

Source	Pollutant	Test Result		Compliance	
		ppmvd@15%O <sub>2</sub>	Removal Eff. (%)	Limits	Status
Engine 1	CO	17.43	87.30	≤23ppmvd@15%O <sub>2</sub> ; or ≥70% removal efficiency	Pass
Engine 2		19.48	90.89		Pass

## 2.0 EMISSION SUMMARIES

### 2.1 Emission Summaries – Engine Nos. 1 and 2

As previously discussed, emission testing was comprised of three 60-minute test runs. Each test run included simultaneously measurements for COppmvd@15%O<sub>2</sub> at the inlet and outlet of the catalyst while the engine operated at maximum normal operating conditions (see Section 2.2 for further detail). Diluent (O<sub>2</sub>) and pollutant (CO) measurements were made throughout the test program in accordance with EPA Methods 3A and 10, respectively. A summary of the test parameters are presented in Table 2-1, while a summary of the test results on a run by run basis for Engine Nos. 1 and 2 are presented in Table 2-2 and 2-3, respectively.

Table 2-1 Summary of Test Parameters and Run Configuration

Source	Test Locations	Test Parameters	EPA Test Methods	No. of Runs	Run Duration
Engine Nos. 1 and 2	Inlet and outlet	CO	10	3	60-minutes
		O <sub>2</sub>	3A	3	60-minutes

Table 2-2 Individual Run Summary – Engine 1

Run ID	Date	Run Time		Inlet Concentrations			Outlet Concentrations			Removal Efficiency
		Start	Stop	(O <sub>2</sub> ) (%vd)	(CO) (ppmvd)	(CO) (ppmvd@15%O <sub>2</sub> )	(O <sub>2</sub> ) (%vd)	(CO) (ppmvd)	(CO) (ppmvd@15%O <sub>2</sub> )	
Run 1	25-Apr-17	10:32	11:32	9.74	267.8	141.64	9.70	32.96	17.37	87.74
Run 2	25-Apr-17	11:50	12:50	10.10	232.9	127.23	10.09	31.18	17.01	86.63
Run 3	25-Apr-17	13:05	14:05	9.54	276.7	143.65	9.47	34.68	17.91	87.53
<b>Averages:</b>				<b>9.79</b>	<b>259.1</b>	<b>137.51</b>	<b>9.75</b>	<b>32.94</b>	<b>17.43</b>	<b>87.30</b>

Table 2-3 Individual Run Summary – Engine 2

Run ID	Date	Run Time		Inlet Concentrations			Outlet Concentrations			Removal Efficiency
		Start	Stop	(O <sub>2</sub> ) (%vd)	(CO) (ppmvd)	(CO) (ppmvd@15%O <sub>2</sub> )	(O <sub>2</sub> ) (%vd)	(CO) (ppmvd)	(CO) (ppmvd@15%O <sub>2</sub> )	
Eng. 2 - Run 1	26-Apr-17	7:50	8:50	9.94	451.9	243.33	9.86	38.80	20.74	91.48
Eng. 2 - Run 2	26-Apr-17	9:05	10:05	10.27	393.9	218.59	10.15	35.32	19.39	91.13
Eng. 2 - Run 3	26-Apr-17	10:23	11:23	10.47	326.1	184.42	10.38	32.68	18.32	90.07
<b>Averages:</b>				<b>10.23</b>	<b>390.6</b>	<b>215.45</b>	<b>10.13</b>	<b>35.60</b>	<b>19.48</b>	<b>90.89</b>

## 2.2 Process Data

RICE MACT requires that certain parametric monitoring data be continuously monitored to track continuous compliance with RICE MACT based on the initial data collected during the compliance tests. In order to set the compliance operating parameters for each engine, Montrose documented the following parameters at the onset of each test run and then at 15 intervals thereafter.

1. Engine RPM, 1-hr averages – recorded for engine panel
2. Catalyst Inlet Temperature, 1 –hr averages – recorded from Catalyst Monitor
3. Catalyst Inlet Temperature, instantaneous – from a Montrose thermocouple
4. Catalyst Delta P maximum (peak) per run – recorded from Catalyst Monitor.

It should be noted that these parameters will continue to be monitored by wTe as an indicator of continuous compliance. Due to operating load fluctuations intrinsic to shredding, the DP set point for action (as required by line 2a in Table 2b to subpart ZZZZ of Part 63) is based on the peak measurement read during the compliance test runs. These values were 1.0 and 1.8 inches of water for Engine Nos. 1 and 2, respectively (See appendices A4 and B4).

5. Engine hours at end of test

The shredder was operated under maximum normal operating conditions with Muni-ferrous as the feedstock. In order to verify that the shredder was operated normally during the emissions tests, the test processing rates have been compared to the 2016 average daily processing rates for Muni-ferrous. The mean 2016 Muni-ferrous processing rate was 68.77 tons per hour with a standard deviation of 11.17. As part of this test program, the average hourly test input rates have been verified to be within one standard deviation of the 2016 average, or between 57.60 and 79.94 (or greater) net tons per hour (tph). As the input rate falls within this range (actual value of 59.2 tph), the engines are considered to have been tested at their maximum normal operating loading condition. Documentation of the throughput for the test program is presented in Appendices A4 and B4 for Engine Nos. 1 and 2, respectively.

### 3.0 SOURCE AND SAMPLING POINT DESCRIPTIONS

#### 3.1 Source Descriptions

Specification summaries for the engines tested during this test program are presented in Table 3-1. In addition, pictures of the Engine Nos. 1 and 2 test locations are presented in Figures 3-1 and 3-2, respectively.

Table 3-1 Engine Specifications – Engine Nos. 1 and 2

Source	Model No.	Serial No.	Approx. date of construction	Output (bhp)
Caterpillar Diesel Engine No. 1	3516	71Z00261	Nov. 1987	1665
Caterpillar Diesel Engine No. 2	3516	71Z00289	June 1990	1355

#### 3.2 Sampling Point Description - Inlet

All inlet sampling was conducted in ports that were installed prior to the catalyst. As discussed onsite with the MassDEP representative, traversing these test locations was not possible due to safety concerns while the engines were operating. As such, sampling for each inlet was conducted in the centroidal area.

#### 3.3 Sampling Point Description - Outlet

All outlet sampling was conducted in test ports installed following the catalyst. The test ports were located at least 2 equivalent diameters downstream of the catalyst and at least 2 equivalent diameters upstream of the horizontal stack exit. A stratification check was performed at each outlet stack location in accordance with EPA Method 7E by conducting a three point stratification check (16.7, 50.0, and 83.3 % diameter).

Figure 3-1 Picture of Test Location – Engine No. 1

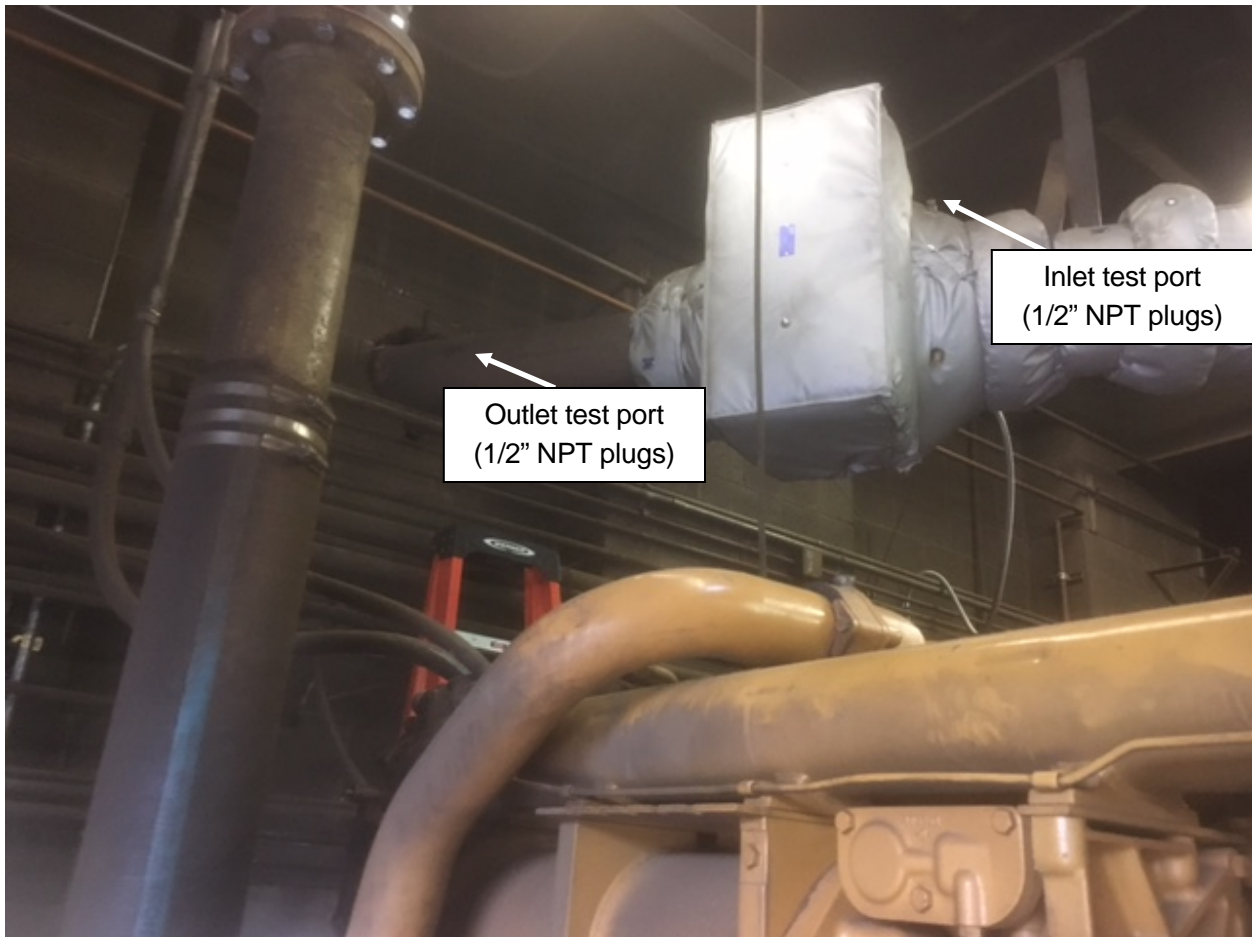
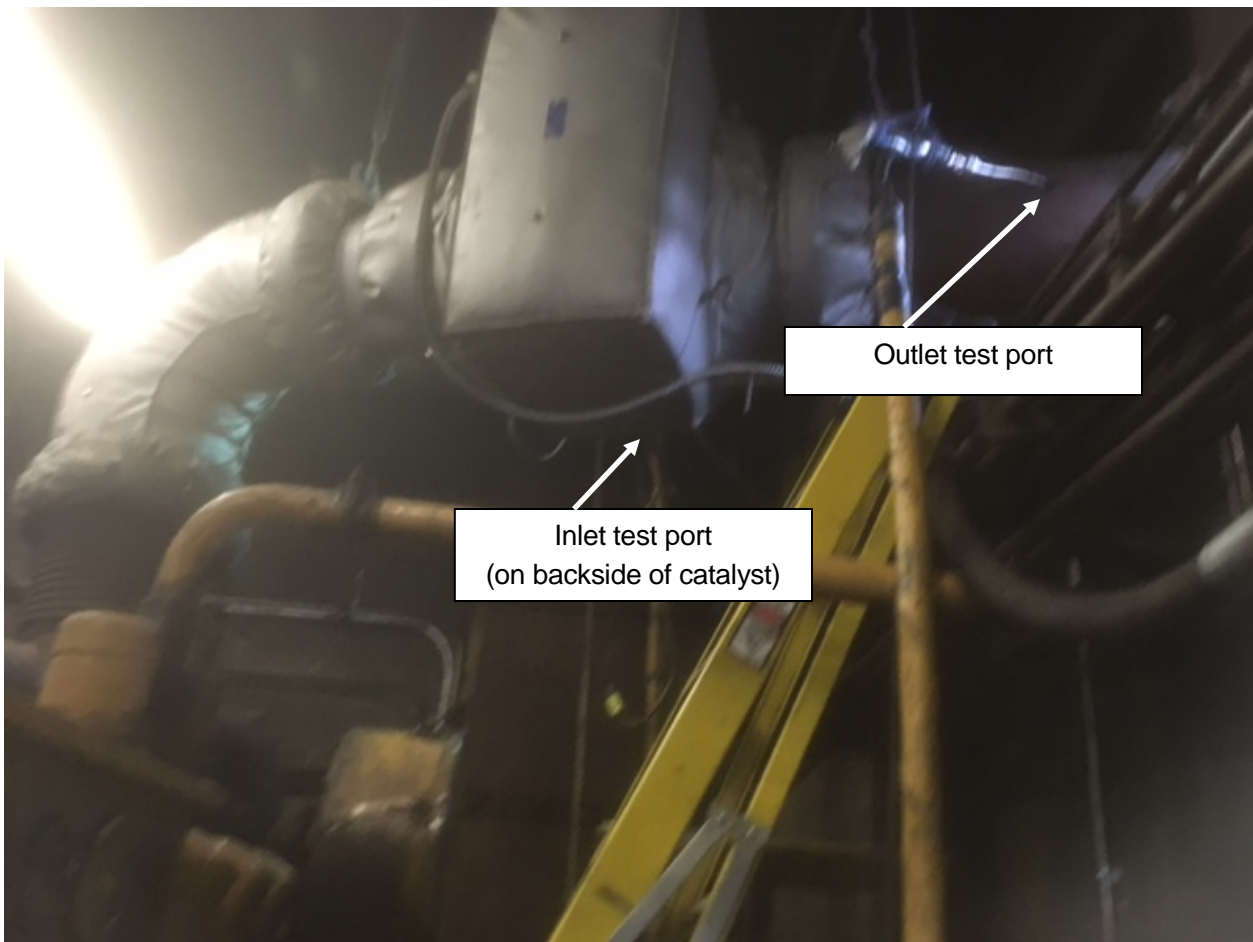


Figure 3-2 Picture of Test Location – Engine No. 2





## 4.0 TEST PROCEDURES

### 4.1 Overview

This test program consisted of conducting a set of three test runs for each of two engines while the respective units were operated at maximum normal operating conditions. Each test run required CO emissions to be calculated on a ppmvd@15% O<sub>2</sub> basis. The following subsections address the specifics of each test methodology that were adhered to throughout the test program.

### 4.2 CEMS Test Procedures

This section outlines all procedures associated with the CEMS portion of the test program.

#### 4.2.1 CEMS Sampling and Calibration Procedures

The reference method CEMS analyzers were calibrated through both a direct and system calibration procedure in order to ensure the validity of all data collected. First, each instrument was calibrated directly (not through the system) with zero and two upscale points, as follows:

1. Deliver zero gas to respective analyzers until stable response is obtained, then adjust each analyzers zero potentiometer or equivalent to read as close to zero as possible.
2. Deliver span (highest value) gas to respective analyzers until stable response is obtained, then adjust each instruments span potentiometer or equivalent to read as close to the cylinder value as possible.
3. Deliver mid-level gas to respective analyzers until stable response is obtained, then calculate if the observed value meets 2% linearity criteria specified by the method. If the calibration meets the linearity criteria, then proceed to system calibration procedures. Otherwise, take corrective action and repeat direct calibration procedures for analyzers not meeting the linearity criteria.

Following a successful direct calibration of the instruments a system calibration was conducted, as follows:

4. Deliver zero gas through the entire sampling system, record the respective analyzer responses and calculate the respective analyzers calibration biases.

5. Deliver a representative upscale calibration gas through the entire system, record the respective analyzer responses and calculate the respective analyzers calibration biases.

If initial bias criteria were satisfactorily met, a sampling run was initiated following a sufficient purge of the sampling line with stack gas (a minimum of twice the system response time). Following each sampling run a subsequent system calibration was conducted as follows:

6. Deliver zero gas through the entire sampling system, record the respective analyzer response and calculate the respective analyzers calibration drift and biases.
7. Deliver a representative upscale (same gas cylinder as step 5) calibration gas through the entire system, record the respective analyzer responses and calculate the respective analyzers calibration drift and biases.

If all linearity, calibration drift, and calibration bias criteria were met then the collected data was considered valid. Each test run was required to be bracketed by system calibrations. If calibration criteria were not met, the data collected would not be considered valid, corrective action would have been taken and all calibration steps would have been repeated.

#### **4.2.2 Pollutant/Diluent Monitoring**

In general, the sample was extracted, analyzed, and recorded in accordance with the applicable instrumental analyzer procedures. All calibrations were conducted utilizing EPA Protocol gases. The results of calibrations were used to determine the acceptability of the test data. Each analyzer used during this test program is detailed below.

##### **4.2.2.1 Oxygen**

During this test program, oxygen was monitored in accordance with EPA Method 3A, 40 CFR 60, Appendix A. Montrose complied with instrumental analyzer procedure 3A utilizing both a California Analytical Instruments (CAI) Model 600 paramagnetic oxygen analyzer operated on a 0-25% range, as well as a Teledyne Model 326A micro fuel cell analyzer also operated on a 0-25% range.

#### 4.2.2.2 Carbon Monoxide

Carbon Monoxide emissions were monitored in accordance with EPA Method 10, 40 CFR 60, Appendix A. Montrose complied with Method 10 utilizing two TECO Model 48 NDIR analyzers operated on either a 0-100ppm (outlet) 0-1,000ppm (inlet) range.

#### 4.2.3 CEMS Sampling System Description

What follows is a description of the reference method CEMS that was used to quantify each of the diluents/pollutants during this test program.

##### 4.2.3.1 Sample Delivery and Conditioning System

- **Sample Probe** – An unheated stainless steel probe of sufficient length to reach the required sampling points.
- **Filter** – A spun glass fiber filter contained in a heated sheath. The filter is located between the sample probe and sample line, it is designed to remove particulate from the gas stream.
- **Sample Line** – 3/8" Teflon tubing in a heated sample line designed to transport the sample gas from the probe to the sample conditioning system (in the CEMS trailer).
- **Condenser** – A thermo-electrically designed chiller is located just prior to the main sample pump. It is designed to reduce the dew point of the gas stream to 40 degrees F.
- **Sample Pump** – A diaphragm type vacuum pump to draw gas from the probe through the conditioning system and to the analyzers. The pump head is stainless steel, the valve disks are Viton and the diaphragm is Teflon coated.
- **Sample Distribution System** – A series of flow meters, valves and backpressure regulators allows the operator to maintain constant flow and pressure conditions during sampling and calibration.

##### 4.2.3.2 Calibration System

- **Calibration Gases** – EPA Protocol Gases certified in accordance with EPA Protocol G1 procedures.

- **Calibration System** - A series of manual valves designed to deliver a specified gas either directly to an analyzer or through the entire sampling system by activating the appropriate valve sequence.
- **Calibration Line** – Teflon line (1/4") run in parallel to the sample line.
- **Calibration Tee** - Stainless steel tee (3/8") located between the probe and the filter that allows the operator to inject calibration gas through the entire sampling system. Excess calibration gas exits the probe eliminating any potential over pressurization.

#### 4.2.3.3 Data Acquisition System

- **Computer** – A Dell Inspiron 1720
- **Software** – Iotech data acquisition system (DAQ 56). This system is programmed to collect data once per every two seconds, while reporting 1-minute averages. This software operates in a Windows environment.

## 5.0 QUALITY ASSURANCE / QUALITY CONTROL

### 5.1 Overview

Montrose Air Quality Services (MAQS), its management, and employees are committed to consistently providing the highest quality services to our clients that is delivered with honesty and integrity. These services result in data that are accurate, precise, timely, and legally defensible in support of our clients' environmental compliance, engineering evaluation, and other needs. A corporate culture of quality and continuous improvement is maintained as a positive and desirable aspect of business operations.

Both qualitative and quantitative factors contribute to field measurement uncertainty and should be taken into consideration when interpreting test program results. Whenever possible, Montrose personnel reduce the impact of these uncertainty factors through the use of approved and validated test methods. In addition, Montrose personnel perform routine instrument and equipment calibrations and ensure that the calibration standards, instruments, and equipment used during test events meet, at a minimum, test method specifications as well as the specifications of our Quality Manual and ASTM D 7036-04. Limitations of the various methods, instruments, equipment, and materials to be utilized during this test have been reasonably considered, but the ultimate impact of the cumulative uncertainty to the final data may not be quantifiable.

All calculations were conducted in strict accordance with the equations found in the individual Methods. Strict QA/QC protocols were followed during all phases of this project. These protocols included:

- QA objectives for measurement data;
- Data reduction;
- Internal QC;
- Calibration of equipment;
- Corrective action, if necessary; and
- Use of standardized field data sheets.

These specific procedures in addition to Montrose's usual high standard of quality control aid to validate the results obtained during this test program. As the majority of our emissions testing work are done for compliance purposes, strict QC procedures are incorporated into our everyday work performance.

The remainder of this section summarizes specific quality assurance aspects of the test program.

## **5.2 CEMS QA**

Specific procedures were followed to ensure the validity of the CEMS data collected for this task. The following subsections outline the specific procedures and performance criteria that were utilized to maintain quality assurance throughout the program.

### **5.2.1 Leak Check**

Prior to the initiation of testing, the CEMS was leak checked from the end of the sampling probe by ensuring that the system vacuum reaches the capacity of the sampling pump (~20"Hg) while all rotameters indicate no flow. If a leak were detected, it would be traced, fixed and the leak check procedure would be repeated until successful.

### **5.2.2 System Response Time**

Prior to the initiation of sampling, a Reference Method (RM) CEMS response time was determined. During the test program, the reference method CEMS was allowed to sample a minimum of 2.0 times the RM CEMS response time prior to the initiation of any sampling runs.

### **5.2.3 Calibration Gases**

All calibration gases utilized were prepared according to EPA Protocol G1 quality standards. The cylinder gas certification sheets supplied by the vendor are presented in Appendix C2.

### **5.2.4 Calibration Criteria**

The following subsections present the CEMS criteria that were adhered to throughout the conduct of the test program.

- **Analyzer Calibration Error (ACE)** – At the beginning of each test day, an analyzer calibration error (direct calibration) was conducted for each analyzer by introducing zero and an upscale calibration gas upstream from the respective analyzers and calibrating the respective analyzers to the corresponding calibration gas value. A mid-range gas was then injected to the respective analyzers in order to demonstrate linearity. The maximum allowable calibration error is 2% of instrument span. If this limit were not achieved, corrective action would be taken and the procedure would be repeated until successful. Analyzer calibration error is calculated as follows:

$$ACE = \frac{(C_{Dir} - C_v)}{CS} \times 100$$

Where:

$C_{Dir}$  = Measured concentration of a calibration gas (low, mid, or high) when introduced in direct calibration mode, ppmvd.

$C_v$  = Manufacturer certified concentration of a calibration gas (low, mid, or high), ppmvd.

$CS$  = Calibration span, ppmvd.

- **Sampling System Bias (SB)** – Following the performance of the analyzer calibration error, a system bias check was conducted by introducing sampling gas through the entire sampling system (system calibration) and comparing the response of the analyzer calibration error with that of the system calibration. The maximum allowable calibration error is 5% of instrument span. If this limit were not achieved, the test run would be voided and corrective action would be taken. If analyzer adjustments were made the analyzer calibration error and system bias checks would be repeated until the calibration met the EPA Method 7E criteria. System bias is calculated as follows:

$$SB = \frac{(C_s - C_{Dir})}{CS} \times 100$$

Where:

$C_s$  = Measured concentration of a calibration gas (low, mid, or high) when introduced in system calibration mode, ppmvd.

- **Calibration Drift (D)** – Prior to and following each test run a system calibration was conducted in order to determine calibration drift during each test period. The maximum allowable calibration drift is 3% of instrument span. If the calibration drift were exceeded, corrective action would have be taken. If any analyzer adjustments were made, a new analyzer calibration error and system bias check would be conducted. Calibration drift is calculated as follows:

$$D = \left| SB_{final} - SB_{initial} \right| \times 100$$

#### 5.2.5 Calibration Drift and System Bias Correction

Each instrumental analyzer method requires the correction of CEMS data for the system bias and calibration drift observed over each test period. All run averages were corrected for system bias and calibration drift as follows:

$$C_{Gas} = (C_{Avg} - C_o) \left[ \frac{C_{MA}}{C_M - C_o} \right]$$

Where:

$C_{Gas}$  = Average effluent gas concentration adjusted for bias, ppmvd.

$C_{Avg}$  = Average unadjusted gas concentration indicated by data recorder for test run.

$C_o$  = Average of initial and final system calibration bias (or 2-point system calibration error) check responses from the low-level (or zero) calibration gas, ppmvd.

$C_M$  = Average of initial and final system calibration bias (or 2-point system calibration error) check responses for the upscale calibration gas, ppmvd.

$C_{MA}$  = Actual concentration of the upscale calibration gas, ppmvd.



### 5.2.1 Determination of Stratification

For each outlet test location, a determination of stratification was made in accordance with Section 8.1.2 of EPA Method 7E, 40CFR 60, Appendix A. As such, a single opening probe was traversed for 3-minutes/point at 16.7, 50 and 83.3 percent of the stack diameter. An average diluent or pollutant concentration was determined for each point and subsequently compared to the average pollutant concentration of all three points. If each point differed by no more than 5% or 0.5ppm (or 0.3% for O<sub>2</sub>) from the mean pollutant concentration (whichever is less restrictive) then the gas stream was considered not stratified and sampling was conducted from the point which most closely matched the average concentration. If this criterion were not met but all points were within 10% or 1.0ppm (or 0.5% for O<sub>2</sub>) then the gas stream was considered minimally stratified and testing was conducted at 3 points during each test run (16.7, 50 and 83.3% of stack diameter). If neither of these criteria were met the gas stream was considered stratified and testing was conducted in accordance with Table 1-1 or 1-2 of EPA Method 1 40CFR 60, Appendix A.

It should be noted, for this test program the most stringent criteria was met for each outlet (as previously noted traversing the inlet was not possible). Hence, a single point sampling strategy was employed. Copies of the stratification test results for both sources are presented in Appendix C1.

### 5.3 Emission Rate Calculations

The following equations were used in calculating emissions in units of applicable standard throughout the test program.

#### 5.3.1 ppmvd@15%O<sub>2</sub> Emission Rate Calculation

Emissions (ppmvd) corrected to 15%O<sub>2</sub> basis was calculated in accordance with the following equation.

$$E = C_d \left[ \frac{5.9}{20.9 - \%O_{2d}} \right]$$

Where:

E = pollutant emission rate, ppmvd@15%O<sub>2</sub>

C<sub>d</sub> = pollutant concentration, ppmvd

%O<sub>2</sub>d = Concentration of oxygen, %vd

### 5.3.1 Removal Efficiency Calculation

Removal Efficiency was determined utilizing the following equation.

$$R = \left[ \frac{C_i - C_o}{C_i} \right] \times 100$$

Where:

R = percent reduction of CO emissions.

C<sub>i</sub> = concentration of CO at the control device inlet

C<sub>o</sub> = concentration of CO at the control device outlet

## 5.4 Equipment Calibrations

Montrose's pitot tubes, thermocouples and barometers are maintained in accordance with specifications set forth in EPA "Quality Assurance Handbook for Air Pollution Measurement Systems - Volume III Stationary Source Specific Methods" and with manufacturer's suggested procedures. A summary is presented below:

- **Thermocouples** - All type K thermocouples are calibrated against an NIST-traceable digital thermometer at either two or three points, depending on the application of the thermocouple.

## APPENDIX A

### Emission Calculations and Field Data Sheets – Engine 1

- |         |   |   |   |
|---------|---|---|---|
| Indices | 1 | - | RM Emission Calculations and Field Data Sheets – Inlet  |
|         | 2 | - | RM Emission Calculations and Field Data Sheets – Outlet |
|         | 3 | - | RM CEMS Monitoring Data – Inlet and Outlet              |
|         | 4 | - | Facility Process Data                                   |

## Index A1 - RM Emission Calculations and Field Data Sheets – Engine 1, Inlet

### Emission Calculations

<b>Facility/Site:</b>	wTe Recycling Greenfield, MA	<b>Date:</b>	04/25/17
<b>Source:</b>	Engine 1	<b>Start Time:</b>	10:32
<b>Run No.:</b>	R1-Inlet	<b>Stop Time:</b>	11:32

O<sub>2</sub>,%vd = 9.74

CO,ppmvd (C<sub>d</sub>) = 267.81

#### Carbon Monoxide

$$E = C_d (5.9 / (20.9 - \%O_2)) = 141.64 \text{ ppmvd}@15\%O_2$$

### Emission Calculations

Facility/Site:	wTe Recycling Greenfield, MA	Date:	04/25/17
Source:	Engine 1	Start Time:	11:50
Run No.:	R2-Inlet	Stop Time:	12:50

$O_2\%vd = 10.10$

$CO, ppmvd (C_d) = 232.95$

#### Carbon Monoxide

$$E = C_d (5.9 / (20.9 - \%O_2)) = 127.23 \text{ ppmvd}@15\%O_2$$

### Emission Calculations

<b>Facility/Site:</b>	wTe Recycling Greenfield, MA	<b>Date:</b>	04/25/17
<b>Source:</b>	Engine 1	<b>Start Time:</b>	13:05
<b>Run No.:</b>	R3-Inlet	<b>Stop Time:</b>	14:05

$O_2\%vd = 9.54$

$CO, ppmvd (C_d) = 276.66$

#### Carbon Monoxide

$E = C_d (5.9 / (20.9 - \%O_2)) = 143.65 \text{ ppmvd}@15\%O_2$

## Analyzer Calibration Error Checks (ACE)

<b>Facility / Site:</b>	<b>wTe Recycling Greenfield, MA</b>	<b>Date:</b>	<b>25-Apr-17</b>
<b>Source:</b>	<b>Engine 1</b>		

<b>Diluent/Pollutant</b>	<b>O<sub>2</sub></b>		<b>CO</b>		
<b>Monitor Range (Programmed)</b>	<b>25</b>		<b>200</b>		
<b>Monitor Range (Effective, per Method)</b>	<b>20.98</b>		<b>945</b>		
<b>--- Low Level Analyzer Calibration Error ---</b>					
<b>Cylinder Value</b>	<b>0.00</b>		<b>0.00</b>		
<b>Response</b>	<b>0.00</b>		<b>0.00</b>		
<b>ACE</b>	<b>0.00</b>		<b>0.00</b>		
<b>Calibration Status (Pass/Fail)</b>	<b>Pass</b>		<b>Pass</b>		
<b>--- Mid Level Analyzer Calibration Error ---</b>					
<b>Cylinder Value (Mid)</b>	<b>11.02</b>		<b>448.00</b>		
<b>Analyzer Response (Mid)</b>	<b>11.15</b>		<b>434.00</b>		
<b>ACE</b>	<b>0.62</b>		<b>-1.48</b>		
<b>Calibration Status (Pass/Fail)</b>	<b>Pass</b>		<b>Pass</b>		
<b>--- High Level Analyzer Calibration Error ---</b>					
<b>Cylinder Value (High/Span)</b>	<b>20.98</b>		<b>945.00</b>		
<b>Analyzer Response (High)</b>	<b>21.05</b>		<b>944.00</b>		
<b>ACE</b>	<b>0.33</b>		<b>-0.11</b>		
<b>Calibration Status (Pass/Fail)</b>	<b>Pass</b>		<b>Pass</b>		
<b>--- Mid Level Gas Range Assessment ---</b>					
<b>Cylinder Value (Mid)</b>	<b>11.02</b>		<b>448.00</b>		
<b>Cylinder Value (High/Span)</b>	<b>20.98</b>		<b>945.00</b>		
<b>Mid Level Gas (Percentage of Span)</b>	<b>52.5%</b>		<b>47.4%</b>		
<b>Calibration Gas Status (Pass/Fail)</b>	<b>Pass</b>		<b>Pass</b>		
<b>--- System Calibration Gas Selection ---</b>					
<b>Use Mid or High Span (M or H)</b>	<b>M</b>		<b>M</b>		



## CEMS Pre/Post-Test Bias/Drift Calibration Checks and Calculations

<b>Facility/Site:</b>	wTe Recycling Greenfield, MA	<b>Date:</b> 04/25/17
<b>Source:</b>	Engine 1	<b>Start Time:</b> 10:32
<b>Run No.:</b>	R1-Inlet	<b>Stop Time:</b> 11:32

Diluent/Pollutant:	O <sub>2</sub> (% <sub>vd</sub> )	CO (ppmvd)
Instrument Span =	20.98	945
Analyzer Zero Response =	0.00	0.0
Analyzer Span Response =	11.15	434.0
Initial Sytem Zero Response =	0.10	0.2
Final System Zero Response =	0.15	0.5
Average Zero Response (C <sub>0</sub> ) =	0.13	0.4
Initial Sytem Span Response =	11.10	427.0
Final System Span Response =	11.15	429.0
Average Span Response (C <sub>m</sub> ) =	11.13	428.0
Calibration gas values (C <sub>ma</sub> ) =	11.02	448.0
<u>System Bias (SB) and Drift Calculations:</u>		
Initial Zero Bias (SB <sub>i</sub> ) =	0.48	0.02
Final Zero Bias (SB <sub>final</sub> ) =	0.71	0.05
Zero Drift (D) =	0.24	0.03
Initial Span Bias (SB <sub>i</sub> ) =	-0.24	-0.74
Final Span Bias (SB <sub>final</sub> ) =	0.00	-0.53
Span Drift (D) =	0.24	0.21
Uncorrected Ave. (C <sub>Avg</sub> ) =	9.85	255.99
Corrected Ave. = $C_{gas} = (C_{Avg} - C_0)(C_{ma} / (C_m - C_0)) =$	9.74	267.81

### CEMS Pre/Post-Test Bias/Drift Calibration Checks and Calculations

Facility/Site:	wTe Recycling Greenfield, MA	Date: 04/25/17
Source:	Engine 1	Start Time: 11:50
Run No.:	R2-Inlet	Stop Time: 12:50

Diluent/Pollutant:	O <sub>2</sub> (% <sub>vd</sub> )	CO (ppmvd)
Instrument Span =	20.98	945
Analyzer Zero Response =	0.00	0.0
Analyzer Span Response =	11.15	434.0
Initial Sytem Zero Response =	0.15	0.5
Final System Zero Response =	0.15	0.5
Average Zero Response (C <sub>o</sub> ) =	0.15	0.5
Initial Sytem Span Response =	11.15	429.0
Final System Span Response =	11.10	427.0
Average Span Response (C <sub>m</sub> ) =	11.13	428.0
Calibration gas values (C <sub>ma</sub> ) =	11.02	448.0
<u>System Bias (SB) and Drift Calculations:</u>		
Initial Zero Bias (SB <sub>i</sub> ) =	0.71	0.05
Final Zero Bias (SB <sub>final</sub> ) =	0.71	0.05
Zero Drift (D) =	0.00	0.00
Initial Span Bias (SB <sub>i</sub> ) =	0.00	-0.53
Final Span Bias (SB <sub>final</sub> ) =	-0.24	-0.74
Span Drift (D) =	0.24	0.21
Uncorrected Ave. (C <sub>Avg</sub> ) =	10.21	222.79
Corrected Ave.=C <sub>gas</sub> = (C <sub>Avg</sub> -C <sub>o</sub> )(C <sub>ma</sub> /(C <sub>m</sub> -C <sub>o</sub> )) =	10.10	232.95

### CEMS Pre/Post-Test Bias/Drift Calibration Checks and Calculations

Facility/Site:	wTe Recycling Greenfield, MA	Date: 04/25/17
Source:	Engine 1	Start Time: 13:05
Run No.:	R3-Inlet	Stop Time: 14:05

Diluent/Pollutant:	O <sub>2</sub> (% <sub>vd</sub> )	CO (ppmvd)
Instrument Span =	20.98	945
Analyzer Zero Response =	0.00	0.0
Analyzer Span Response =	11.15	434.0
Initial Sytem Zero Response =	0.15	0.5
Final System Zero Response =	0.15	0.6
Average Zero Response (C <sub>o</sub> ) =	0.15	0.6
Initial Sytem Span Response =	11.10	427.0
Final System Span Response =	11.15	429.0
Average Span Response (C <sub>m</sub> ) =	11.13	428.0
Calibration gas values (C <sub>ma</sub> ) =	11.02	448.0
<u>System Bias (SB) and Drift Calculations:</u>		
Initial Zero Bias (SB <sub>i</sub> ) =	0.71	0.05
Final Zero Bias (SB <sub>final</sub> ) =	0.71	0.06
Zero Drift (D) =	0.00	0.01
Initial Span Bias (SB <sub>i</sub> ) =	-0.24	-0.74
Final Span Bias (SB <sub>final</sub> ) =	0.00	-0.53
Span Drift (D) =	0.24	0.21
Uncorrected Ave. (C <sub>Avg</sub> ) =	9.65	264.52
Corrected Ave. = C <sub>gas</sub> = (C <sub>Avg</sub> - C <sub>o</sub> )(C <sub>ma</sub> /(C <sub>m</sub> - C <sub>o</sub> )) =	9.54	276.66

# **MONTROSE** AIR QUALITY SERVICES

Client/Site: Wte Recycling Greenfield, MA  
 Source: Engine 1 - Inlet  
 RM Response Time: 30 Upscale (seconds)  
 Operator: P. Caron  
 Date: 4/25/17  
 Downscale (seconds): 30

Note: System Response Time is the longer of the upscale and downscale response times. Performed during initial zero and bias checks.

## Analyzer Calibration Error (ACE) - Reference Method *(beg of day)*

Pollutant/Diluent	Analyzer ID	Low		Mid		High/Full Scale (CS)	
		Cylinder Value (C <sub>L</sub> )	Analyzer Response (C <sub>me</sub> )	Cylinder Value (C <sub>M</sub> )	Analyzer Response (C <sub>me</sub> )	Cylinder Value (C <sub>H</sub> )	Analyzer Response (C <sub>me</sub> )
O <sub>2</sub>	CAF 6042	0.00	0.00	11.02	11.15	20.48	21.05
CO	TECO 4842	0.0	0.0	448	434	945	944

### Range selected for analyzer operation:

O <sub>2</sub> (%)	CO <sub>2</sub> (%)	CO (ppm)	NOx (ppm)	SO <sub>2</sub> (ppm)
25		1000		

### Protocol Gases Used During Program:

Cylinder No.	Diluent/Pollutant Concentrations(s)	Expiration Date
FB0067341	O <sub>2</sub> - 11.02%	
FB0068441	O <sub>2</sub> - 20.58%	
FB00606872	CO - 448 ppm	
FB00609772	CO - 945 ppm	

### Analyzer Calibration Error (ACE) Acceptance Criteria: $\leq \pm 2\%$

Where:  $ACE = [(C_{DW} - C_{ref})/CS] \cdot 100\%$

Client/Site:	WTE Recycling	Operator:	<i>P. Curran</i>
Source:	FU1 - Inlet 5	Date:	4/25/17
Run Number:	Eng 1 - R1 - Inlet		
Start Time:	1032		02 - 9.85
End Time:	1132		00 - 255.99

## System Bias (SB)/Drift (D) Assessments – Reference Method

Pollutant/Diluent	Eng 1-R1(F)			Eng 1-R1(F)		
	Start Zero			Final Zero		
	Cylinder Value (C <sub>1</sub> )	Analyzer Response (C <sub>2</sub> )	Cylinder Value (C <sub>1</sub> )	Analyzer Response (C <sub>2</sub> )	Cylinder Value (C <sub>1</sub> )	Analyzer Response (C <sub>2</sub> )
O <sub>2</sub>	0.00	0.10	11.02	0.00	0.15	11.02
CO	0.0	0.2	448	0.00	0.5	448

**Range selected for analyzer operation:**

O <sub>2</sub> (%)	CO <sub>2</sub> (%)	CO (ppm)	NOx (ppm)	SO <sub>2</sub> (ppm)
25		1000		

**Sampling System Bias (SB) Criteria:**  $\leq \pm 5\%$  of span for zero and upscale gas, where:

Where: SB =  $[(C_f - C_{D1})/C5] * 100\%$

**Zero and Calibration Drift (D) Criteria:**  $\leq \pm 3\%$  of span, where

$$D = \{SB_{\text{new}} - SB\}$$



Client/Site: WTE Recycling Greenfield, MA Operator: D. Curran  
 Source: Engine 1 - Inlet Date: 4/25/12

Run Number: Eng 1 - RZ - Inlet  
 Start Time: 1150 RZ O2 - 10.21  
 End Time: 1250 CO - 222.79

System Bias (SB)/Drift (D) Assessments - Reference Method

Pollutant/Diluent	Start Zero			Start Span (C <sub>sp</sub> )			Final Zero			Final Span (C <sub>sp</sub> )		
	Cylinder Value (C <sub>z</sub> )	Analyzer Response (C <sub>z</sub> )		Cylinder Value (C <sub>sp</sub> )	Analyzer Response (C <sub>sp</sub> )		Cylinder Value (C <sub>z</sub> )	Analyzer Response (C <sub>z</sub> )		Cylinder Value (C <sub>sp</sub> )	Analyzer Response (C <sub>sp</sub> )	
O <sub>2</sub>	0.00	0.15		11.02	11.15		0.00	0.15		11.02	11.10	
CO	0.00	0.5		448	429		0.00	0.5		448	427	

Range selected for analyzer operation:

O <sub>2</sub> (%)	CO <sub>2</sub> (%)	CO (ppm)	NO <sub>x</sub> (ppm)	SO <sub>2</sub> (ppm)
25		1,000		

Sampling System Bias (SB) Criteria:  $\pm 5\%$  of span for zero and upscale gas, where:

Where:  $SB = [(C_z - C_{bz})/C_S] \cdot 100\%$

Zero and Calibration Drift (D) Criteria:  $\pm 3\%$  of span, where

$D = |SB_{avg} - SB|$



Client/Site: W Te Recycling Greenfield, MA Operator: P Carson  
 Source: Engine 17 - 8 Inlet Date: 4/22/17  
 Run Number: R3 - Inlet  
 Start Time: 1305  
 End Time: 1405

R3 O2 - 9.65  
CO - 264.52

### System Bias (SB)/Drift (D) Assessments - Reference Method

R3(E)      R3(F)

Pollutant/Diluent	Start Zero		Start Span (C <sub>sp</sub> )		Final Zero		Final Span (C <sub>sp</sub> )	
	Cylinder Value (C <sub>0</sub> )	Analyzer Response (C <sub>0</sub> )	Cylinder Value (C <sub>sp</sub> )	Analyzer Response (C <sub>sp</sub> )	Cylinder Value (C <sub>0</sub> )	Analyzer Response (C <sub>0</sub> )	Cylinder Value (C <sub>sp</sub> )	Analyzer Response (C <sub>sp</sub> )
O <sub>2</sub>	0.00	0.15	11.02	11.10	0.00	0.15	11.02	11.15
CO	0.00	0.5	448	427	0.00	0.60	448	429

### Range selected for analyzer operation:

O <sub>2</sub> (%)	CO <sub>2</sub> (%)	CO (ppm)	NOx (ppm)	SO <sub>2</sub> (ppm)
25		1,000	1	

**Sampling System Bias (SB) Criteria:**  $\pm 5\%$  of span for zero and upscale gas, where:

Where:  $SB = [(C_1 - C_{0a})/C_{S1}] \cdot 100\%$

**Zero and Calibration Drift (D) Criteria:**  $\pm 3\%$  of span, where

$D = |SB_{span} - SB|$

Index A2 - RM Emission Calculations and Field Data Sheets – Engine 1, Outlet



### Emission Calculations

<b>Facility/Site:</b>	wTe Recycling Greenfield, MA	<b>Date:</b>	04/25/17
<b>Source:</b>	Engine 1	<b>Start Time:</b>	10:32
<b>Run No.:</b>	R1-Outlet	<b>Stop Time:</b>	11:32

O<sub>2</sub>,%vd = 9.70

CO,ppmvd (C<sub>d</sub>) = 32.96

#### Carbon Monoxide

$$E = C_d (5.9 / (20.9 - \%O_2)) = 17.37 \text{ ppmvd}@15\%O_2$$

### Emission Calculations

<b>Facility/Site:</b>	wTe Recycling Greenfield, MA	<b>Date:</b>	04/25/17
<b>Source:</b>	Engine 1	<b>Start Time:</b>	11:50
<b>Run No.:</b>	R2-Outlet	<b>Stop Time:</b>	12:50

O<sub>2</sub>%vd = 10.09

CO,ppmvd (C<sub>d</sub>) = 31.18

#### Carbon Monoxide

$$E = C_d (5.9 / (20.9 - \%O_2)) = 17.01 \text{ ppmvd}@15\%O_2$$

### Emission Calculations

Facility/Site:	wTe Recycling Greenfield, MA	Date:	04/25/17
Source:	Engine 1	Start Time:	13:05
Run No.:	R3-Outlet	Stop Time:	14:05

O<sub>2</sub>%vd = 9.47

CO,ppmvd (C<sub>d</sub>) = 34.68

#### Carbon Monoxide

$$E = C_d (5.9 / (20.9 - \%O_2)) = 17.91 \text{ ppmvd}@15\%O_2$$

## Analyzer Calibration Error Checks (ACE)

<b>Facility / Site:</b>	<b>wTe Recycling Greenfield, MA</b>	<b>Date:</b>	<b>25-Apr-17</b>
<b>Source:</b>	<b>Engine 1</b>		

<b>Diluent/Pollutant</b>	<b>O<sub>2</sub></b>		<b>CO</b>		
<b>Monitor Range (Programmed)</b>	<b>25</b>		<b>100</b>		
<b>Monitor Range (Effective, per Method)</b>	<b>20.98</b>		<b>92</b>		
<b>--- Low Level Analyzer Calibration Error ---</b>					
<b>Cylinder Value</b>	<b>0.00</b>		<b>0.00</b>		
<b>Response</b>	<b>0.10</b>		<b>0.00</b>		
<b>ACE</b>	<b>0.48</b>		<b>0.00</b>		
<b>Calibration Status (Pass/Fail)</b>	<b>Pass</b>		<b>Pass</b>		
<b>--- Mid Level Analyzer Calibration Error ---</b>					
<b>Cylinder Value (Mid)</b>	<b>11.02</b>		<b>45.30</b>		
<b>Analyzer Response (Mid)</b>	<b>10.85</b>		<b>45.30</b>		
<b>ACE</b>	<b>-0.81</b>		<b>0.00</b>		
<b>Calibration Status (Pass/Fail)</b>	<b>Pass</b>		<b>Pass</b>		
<b>--- High Level Analyzer Calibration Error ---</b>					
<b>Cylinder Value (High/Span)</b>	<b>20.98</b>		<b>92.00</b>		
<b>Analyzer Response (High)</b>	<b>21.00</b>		<b>91.90</b>		
<b>ACE</b>	<b>0.10</b>		<b>-0.11</b>		
<b>Calibration Status (Pass/Fail)</b>	<b>Pass</b>		<b>Pass</b>		
<b>--- Mid Level Gas Range Assessment ---</b>					
<b>Cylinder Value (Mid)</b>	<b>11.02</b>		<b>45.30</b>		
<b>Cylinder Value (High/Span)</b>	<b>20.98</b>		<b>92.00</b>		
<b>Mid Level Gas (Percentage of Span)</b>	<b>52.5%</b>		<b>49.2%</b>		
<b>Calibration Gas Status (Pass/Fail)</b>	<b>Pass</b>		<b>Pass</b>		
<b>--- System Calibration Gas Selection ---</b>					
<b>Use Mid or High Span (M or H)</b>	<b>M</b>		<b>M</b>		

### CEMS Pre/Post-Test Bias/Drift Calibration Checks and Calculations

<b>Facility/Site:</b>	wTe Recycling Greenfield, MA	<b>Date:</b> 04/25/17
<b>Source:</b>	Engine 1	<b>Start Time:</b> 10:32
<b>Run No.:</b>	R1-Outlet	<b>Stop Time:</b> 11:32

Diluent/Pollutant:	O <sub>2</sub> (% <sub>vd</sub> )	CO (ppm <sub>vd</sub> )
Instrument Span =	20.98	92
Analyzer Zero Response =	0.10	0.0
Analyzer Span Response =	10.85	45.3
Initial Sytem Zero Response =	0.15	0.2
Final System Zero Response =	0.10	0.0
Average Zero Response (C <sub>0</sub> ) =	0.13	0.1
Initial Sytem Span Response =	11.10	46.0
Final System Span Response =	11.15	45.3
Average Span Response (C <sub>m</sub> ) =	11.13	45.7
Calibration gas values (C <sub>ma</sub> ) =	11.02	45.3
<u>System Bias (SB) and Drift Calculations:</u>		
Initial Zero Bias (SB <sub>i</sub> ) =	0.24	0.22
Final Zero Bias (SB <sub>final</sub> ) =	0.00	0.00
Zero Drift (D) =	0.24	0.22
Initial Span Bias (SB <sub>i</sub> ) =	1.19	0.76
Final Span Bias (SB <sub>final</sub> ) =	1.43	0.00
Span Drift (D) =	0.24	0.76
Uncorrected Ave. (C <sub>Avg</sub> ) =	9.81	33.25
Corrected Ave.=C <sub>gas</sub> = (C <sub>Avg</sub> -C <sub>0</sub> )(C <sub>ma</sub> /(C <sub>m</sub> -C <sub>0</sub> )) =	9.70	32.96

### CEMS Pre/Post-Test Bias/Drift Calibration Checks and Calculations

Facility/Site:	wTe Recycling Greenfield, MA	Date: 04/25/17
Source:	Engine 1	Start Time: 11:50
Run No.:	R2-Outlet	Stop Time: 12:50

Diluent/Pollutant:	O <sub>2</sub> (%v <sub>d</sub> )	CO (ppmvd)
Instrument Span =	20.98	92
Analyzer Zero Response =	0.10	0.0
Analyzer Span Response =	10.85	45.3
Initial Sytem Zero Response =	0.10	0.0
Final System Zero Response =	0.10	-0.5
Average Zero Response (C <sub>0</sub> ) =	0.10	-0.3
Initial Sytem Span Response =	11.15	45.3
Final System Span Response =	11.00	45.0
Average Span Response (C <sub>m</sub> ) =	11.08	45.2
Calibration gas values (C <sub>ma</sub> ) =	11.02	45.3
<u>System Bias (SB) and Drift Calculations:</u>		
Initial Zero Bias (SB <sub>i</sub> ) =	0.00	0.00
Final Zero Bias (SB <sub>final</sub> ) =	0.00	-0.54
Zero Drift (D) =	0.00	0.54
Initial Span Bias (SB <sub>i</sub> ) =	1.43	0.00
Final Span Bias (SB <sub>final</sub> ) =	0.71	-0.33
Span Drift (D) =	0.71	0.33
Uncorrected Ave. (C <sub>Avg</sub> ) =	10.15	31.00
Corrected Ave. = C <sub>gas</sub> = (C <sub>Avg</sub> - C <sub>0</sub> )(C <sub>ma</sub> / (C <sub>m</sub> - C <sub>0</sub> )) =	10.09	31.18

### CEMS Pre/Post-Test Bias/Drift Calibration Checks and Calculations

Facility/Site:	wTe Recycling Greenfield, MA	Date:	04/25/17
Source:	Engine 1	Start Time:	13:05
Run No.:	R3-Outlet	Stop Time:	14:05

Diluent/Pollutant:	O <sub>2</sub> (%v <sub>d</sub> )	CO (ppmvd)
Instrument Span =	20.98	92
Analyzer Zero Response =	0.10	0.0
Analyzer Span Response =	10.85	45.3
Initial Sytem Zero Response =	0.10	-0.5
Final System Zero Response =	0.10	-0.2
Average Zero Response (C <sub>0</sub> ) =	0.10	-0.4
Initial Sytem Span Response =	11.00	45.0
Final System Span Response =	11.10	44.7
Average Span Response (C <sub>m</sub> ) =	11.05	44.9
Calibration gas values (C <sub>ma</sub> ) =	11.02	45.3
<u>System Bias (SB) and Drift Calculations:</u>		
Initial Zero Bias (SB <sub>i</sub> ) =	0.00	-0.54
Final Zero Bias (SB <sub>final</sub> ) =	0.00	-0.22
Zero Drift (D) =	0.00	0.33
Initial Span Bias (SB <sub>i</sub> ) =	0.71	-0.33
Final Span Bias (SB <sub>final</sub> ) =	1.19	-0.65
Span Drift (D) =	0.48	0.33
Uncorrected Ave. (C <sub>Avg</sub> ) =	9.51	34.26
Corrected Ave. = C <sub>gas</sub> = (C <sub>Avg</sub> - C <sub>0</sub> )(C <sub>ma</sub> / (C <sub>m</sub> - C <sub>0</sub> )) =	9.47	34.68



Client/Site: WTE Recycling / Greenfield, MA Operator: D. Caren  
 Source: Engine 1 - Outlet Date: 4/25/12  
 RM Response Time: Upscale (seconds) 30 Downscale (seconds): 30

**Note:** System Response Time is the longer of the upscale and downscale response times. Performed during initial zero and bias checks.

### Analyzer Calibration Error (ACE) – Reference Method (beg y day)

Pollutant/Diluent	Analyzer ID	Low		Mid		High/Full Scale (CS)	
		Cylinder Value (C <sub>v</sub> )	Analyzer Response (C <sub>me</sub> )	Cylinder Value (C <sub>v</sub> )	Analyzer Response (C <sub>me</sub> )	Cylinder Value (C <sub>v</sub> )	Analyzer Response (C <sub>me</sub> )
O <sub>2</sub>	70104119 O <sub>2</sub> #2	0.00	0.10	11.02	10.85	20.98	21.02
CO	TRCO4841	0.0	0.0	45.3	45.3	<del>92.0</del> 91.9	

### Range selected for analyzer operation:

O <sub>2</sub> (%)	CO <sub>2</sub> (%)	CO (ppm)	NOx (ppm)	SO <sub>2</sub> (ppm)
25		100		

### Protocol Gases Used During Program:

Cylinder No.	Diluent/Pollutant Concentrations(s)	Expiration Date
FB 006734	O <sub>2</sub> - 11.02%	
FB 0068441	O <sub>2</sub> - 20.98%	
SG9161410	CO - 45.3 ppm	
SG9169499	CO - 92.0 ppm	

### Analyzer Calibration Error (ACE) Acceptance Criteria: $\leq \pm 2\%$

Where:  $ACE = [(C_{br} - C_v)/CS] \cdot 100\%$





Client/Site: WTR Recycling Greenfield, MA Operator: Oliver  
 Source: Fug 1 out Date: 4/25/17

Run Number: Eng 1 - R1-out START R1 O2 - 981  
 Start Time: 1032 more to pt 1 @ 935 CO - 33.25  
 End Time: 1132 940 945

System Bias (SB)/Drift (D) Assessments - Reference Method

Pollutant/Diluent	Start Zero		Start Span (C <sub>sp</sub> )		Final Zero		Final Span (C <sub>sp</sub> )	
	Cylinder Value (C <sub>d</sub> )	Analyzer Response (C <sub>s</sub> )	Cylinder Value (C <sub>d</sub> )	Analyzer Response (C <sub>s</sub> )	Cylinder Value (C <sub>d</sub> )	Analyzer Response (C <sub>s</sub> )	Cylinder Value (C <sub>d</sub> )	Analyzer Response (C <sub>s</sub> )
O <sub>2</sub>	0.00	0.15	11.02	11.10	0.00	0.10	11.02	11.15
CO	0.0	0.2	45.3	46.0	0.00	0.0	45.3	45.3

START / R1 (E)      START / R1 (F)

Range selected for analyzer operation:

O <sub>2</sub> (%)	CO <sub>2</sub> (%)	CO (ppm)	NOx (ppm)	SO <sub>2</sub> (ppm)
25		100/45		

Sampling System Bias (SB) Criteria:  $\pm 5\%$  of span for zero and upscale gas, where:

Where:  $SB = [(C_1 - C_{ref}) / C_1] \times 100\%$

Zero and Calibration Drift (D) Criteria:  $\pm 3\%$  of span, where

$D = |SB_{end} - SB|$

Client/Site:

Source:

Run Number:

Start Time:

End Time:

WTE Recycling Greenfield, MA Operator: D. Caren  
 Eng 1 built 4/25/17

Run 1 - R2-0J <sup>R2</sup>  
1150 R2-02 - ~~10.27~~ 10.15  
1250 CO - ~~222.75~~ 31.00 <sup>R2</sup>

## System Bias (SB)/Drift (D) Assessments - Reference Method

Pollutant/Diluent	Start Zero		Start Span (C <sub>std</sub> )		Final Zero		Final Span (C <sub>std</sub> )	
	Cylinder Value (C <sub>std</sub> )	Analyzer Response (C <sub>d</sub> )	Cylinder Value (C <sub>std</sub> )	Analyzer Response (C <sub>d</sub> )	Cylinder Value (C <sub>std</sub> )	Analyzer Response (C <sub>d</sub> )	Cylinder Value (C <sub>std</sub> )	Analyzer Response (C <sub>d</sub> )
O <sub>2</sub>	0.00	0.10	11.02	11.15	0.00	0.10	11.02	11.00
CO	0.0	0.0	45.3	45.3	0.00	-0.5	45.3	45.0

Range selected for analyzer operation:

O <sub>2</sub> (%)	CO <sub>2</sub> (%)	CO (ppm)	NO <sub>x</sub> (ppm)	SO <sub>2</sub> (ppm)
25		100		

Sampling System Bias (SB) Criteria:  $\pm 5\%$  of span for zero and upscale gas, where:

Where:  $SB = [(C_1 - C_0)/C_1] \cdot 100\%$

Zero and Calibration Drift (D) Criteria:  $\pm 3\%$  of span, where

$D = |SB_{end} - SB|$



Client/Site: WTe Recycling Greenfield, Mass  
 Source: Engine output  
 Run Number: R3-outlet  
 Start Time: 1305  
 End Time: 1405

Date: 4/25/17  
 Operator: D. Curran  
 Run Number: R3  
 Start Time: 03 - 9.51  
 End Time: 00 - 34.26

### System Bias (SB)/Drift (D) Assessments – Reference Method

Pollutant/Diluent	Start Zero		Start Span (C <sub>std</sub> )		Final Zero		Final Span (C <sub>std</sub> )	
	Cylinder Value (C <sub>d</sub> )	Analyzer Response (C <sub>d</sub> )	Cylinder Value (C <sub>s</sub> )	Analyzer Response (C <sub>s</sub> )	Cylinder Value (C <sub>d</sub> )	Analyzer Response (C <sub>d</sub> )	Cylinder Value (C <sub>s</sub> )	Analyzer Response (C <sub>s</sub> )
O <sub>2</sub>	0.00	0.10	1102	11.00	0.00	0.10	11.02	11.10
CO	0.00	0.5	45.3	45.0	0.00	0.2	45.3	44.7

Range selected for analyzer operation:

O <sub>2</sub> (%)	CO <sub>2</sub> (%)	CO (ppm)	NO <sub>x</sub> (ppm)	SO <sub>2</sub> (ppm)
25		100		

Sampling System Bias (SB) Criteria:  $\pm 5\%$  of span for zero and upscale gas, where:

Where:  $SB = [(C_1 - C_{std})/C_{std}] \cdot 100\%$

Zero and Calibration Drift (D) Criteria:  $\pm 3\%$  of span, where

$D = |SB_{std} - SB|$

### Index A3 - RM CEMS Monitoring Data – Engine 1, Inlet and Outlet

# Instrumental Analyzer Monitoring Data (not corrected for calibrations)

Facility/Site:		wTe Recycling Greenfield,		Date: 04/25/17	
Source:		Engine 1		Start Time: 10:32	
Run No.:		Run 1		Stop Time: 11:32	
Date/time	O <sub>2</sub> Inlet (%v <sub>d</sub> )	CO - Inlet (ppmvd)	O <sub>2</sub> Outlet (%v <sub>d</sub> )	CO - outlet (ppmvd)	
4/25/2017 10:32:09 AM	10.17	219.79	11.30	24.10	
4/25/2017 10:33:09 AM	9.15	452.64	9.10	61.20	
4/25/2017 10:34:09 AM	9.60	343.38	9.60	44.10	
4/25/2017 10:35:09 AM	9.64	286.09	9.60	38.10	
4/25/2017 10:36:09 AM	9.47	279.89	9.50	35.50	
4/25/2017 10:37:09 AM	9.63	294.96	9.60	35.80	
4/25/2017 10:38:09 AM	9.59	285.17	9.50	35.10	
4/25/2017 10:39:09 AM	10.17	249.41	10.10	31.90	
4/25/2017 10:40:09 AM	9.93	191.58	10.10	27.90	
4/25/2017 10:41:09 AM	9.71	254.44	9.60	33.20	
4/25/2017 10:42:09 AM	9.90	239.86	9.90	30.90	
4/25/2017 10:43:09 AM	9.13	302.74	9.00	37.20	
4/25/2017 10:44:09 AM	9.31	332.82	9.40	35.90	
4/25/2017 10:45:09 AM	9.37	335.02	9.20	38.40	
4/25/2017 10:46:09 AM	9.95	284.76	9.90	33.60	
4/25/2017 10:47:09 AM	9.37	268.58	9.20	33.50	
4/25/2017 10:48:09 AM	10.14	273.72	10.20	32.10	
4/25/2017 10:49:09 AM	9.58	222.42	9.60	29.70	
4/25/2017 10:50:09 AM	9.08	318.80	9.00	36.90	
4/25/2017 10:51:09 AM	9.55	343.71	9.40	37.30	
4/25/2017 10:52:09 AM	9.79	256.24	9.90	30.80	
4/25/2017 10:53:09 AM	9.42	276.79	9.40	33.60	
4/25/2017 10:54:09 AM	10.02	275.77	9.70	33.10	
4/25/2017 10:55:09 AM	10.26	216.00	10.30	26.20	
4/25/2017 10:56:09 AM	10.98	261.27	10.80	30.30	
4/25/2017 10:57:09 AM	9.72	211.77	9.80	31.70	
4/25/2017 10:58:09 AM	9.14	282.39	9.20	36.30	
4/25/2017 10:59:09 AM	9.48	337.50	9.30	39.10	
4/25/2017 11:00:09 AM	9.43	298.64	9.30	37.00	
4/25/2017 11:01:09 AM	10.18	245.23	10.00	31.30	
4/25/2017 11:02:09 AM	10.14	194.45	10.10	29.60	
4/25/2017 11:03:09 AM	9.73	205.69	9.70	30.60	
4/25/2017 11:04:09 AM	9.77	219.98	9.90	30.10	
4/25/2017 11:05:09 AM	10.57	308.87	10.20	35.60	
4/25/2017 11:06:09 AM	9.96	185.54	10.00	27.70	
4/25/2017 11:07:09 AM	10.23	197.74	10.10	30.20	
4/25/2017 11:08:09 AM	9.88	196.79	9.90	30.50	

# Instrumental Analyzer Monitoring Data (not corrected for calibrations)

<b>Facility/Site:</b>		wTe Recycling Greenfield,		<b>Date:</b> 04/25/17	
<b>Source:</b>		Engine 1		<b>Start Time:</b> 10:32	
<b>Run No.:</b>		Run 1		<b>Stop Time:</b> 11:32	
Date/time	O <sub>2</sub> Inlet (%v <sub>d</sub> )	CO - Inlet (ppmv <sub>d</sub> )	O <sub>2</sub> Outlet (%v <sub>d</sub> )	CO - outlet (ppmv <sub>d</sub> )	
4/25/2017 11:09:09 AM	9.83	223.86	9.80	32.50	
4/25/2017 11:10:09 AM	10.10	220.23	10.00	32.60	
4/25/2017 11:11:09 AM	9.95	202.73	10.00	30.90	
4/25/2017 11:12:09 AM	9.64	219.47	9.60	31.80	
4/25/2017 11:13:09 AM	9.52	260.35	9.50	34.90	
4/25/2017 11:14:09 AM	9.43	267.81	9.40	34.50	
4/25/2017 11:15:09 AM	9.82	288.08	9.60	36.90	
4/25/2017 11:16:09 AM	9.90	221.58	9.90	31.20	
4/25/2017 11:17:09 AM	9.67	234.83	9.60	33.50	
4/25/2017 11:18:09 AM	9.68	256.44	9.50	35.20	
4/25/2017 11:19:09 AM	9.82	237.50	9.70	33.30	
4/25/2017 11:20:09 AM	10.11	215.37	10.10	30.00	
4/25/2017 11:21:09 AM	10.29	245.02	10.30	33.20	
4/25/2017 11:22:09 AM	9.42	232.17	9.40	33.60	
4/25/2017 11:23:09 AM	9.90	265.08	9.70	33.90	
4/25/2017 11:24:09 AM	10.18	228.29	10.10	31.30	
4/25/2017 11:25:09 AM	9.73	215.54	9.70	32.00	
4/25/2017 11:26:09 AM	9.78	242.77	9.70	33.00	
4/25/2017 11:27:09 AM	13.54	185.90	12.50	25.80	
4/25/2017 11:28:09 AM	10.76	132.05	11.60	16.10	
4/25/2017 11:29:09 AM	9.77	231.19	9.70	32.50	
4/25/2017 11:30:09 AM	9.54	256.24	9.60	33.00	
4/25/2017 11:31:09 AM	9.57	326.55	9.20	37.00	
<b>Run Averages:</b>	<b>9.85</b>	<b>255.99</b>	<b>9.81</b>	<b>33.25</b>	

# Instrumental Analyzer Monitoring Data (not corrected for calibrations)

Facility/Site:		wTe Recycling Greenfield,		Date: 04/25/17	
Source:		Engine 1		Start Time: 11:50	
Run No.:		R2		Stop Time: 12:50	
Date/time	O <sub>2</sub> Outlet (%vvd)	CO - outlet (ppmvvd)	O <sub>2</sub> Inlet (%vvd)	CO - Inlet (ppmvvd)	
4/25/2017 11:50:09 AM	9.34	369.05	9.30	46.70	
4/25/2017 11:51:09 AM	9.75	297.44	9.70	38.60	
4/25/2017 11:52:09 AM	9.86	249.05	9.90	35.20	
4/25/2017 11:53:09 AM	10.17	230.76	10.10	33.80	
4/25/2017 11:54:09 AM	11.39	159.35	11.40	25.60	
4/25/2017 11:55:09 AM	9.08	221.70	9.20	31.50	
4/25/2017 11:56:09 AM	9.74	375.59	9.70	40.50	
4/25/2017 11:57:09 AM	9.83	246.46	9.80	33.50	
4/25/2017 11:58:09 AM	9.99	221.27	10.10	31.80	
4/25/2017 11:59:09 AM	10.34	214.77	10.30	31.70	
4/25/2017 12:00:09 PM	9.80	203.05	9.80	31.00	
4/25/2017 12:01:09 PM	9.89	226.58	9.90	32.40	
4/25/2017 12:02:09 PM	10.45	200.46	10.50	30.60	
4/25/2017 12:03:09 PM	9.37	224.53	9.40	33.10	
4/25/2017 12:04:09 PM	10.36	252.61	10.30	33.10	
4/25/2017 12:05:09 PM	9.78	188.88	10.00	29.20	
4/25/2017 12:06:09 PM	9.23	342.79	9.00	40.40	
4/25/2017 12:07:09 PM	9.94	273.32	9.90	32.40	
4/25/2017 12:08:09 PM	9.97	209.96	10.00	30.70	
4/25/2017 12:09:09 PM	9.95	214.10	9.90	31.20	
4/25/2017 12:10:09 PM	9.68	221.19	9.90	31.70	
4/25/2017 12:11:09 PM	10.27	274.35	10.00	34.80	
4/25/2017 12:12:09 PM	10.10	194.02	10.20	28.80	
4/25/2017 12:13:09 PM	10.15	194.30	10.00	29.70	
4/25/2017 12:14:09 PM	11.53	169.81	11.30	26.20	
4/25/2017 12:15:09 PM	12.30	106.14	11.90	18.30	
4/25/2017 12:16:09 PM	15.81	98.51	15.20	12.50	
4/25/2017 12:17:09 PM	15.19	131.42	16.20	10.50	
4/25/2017 12:18:09 PM	9.76	285.20	9.60	37.60	
4/25/2017 12:19:09 PM	9.77	255.18	10.00	32.70	
4/25/2017 12:20:09 PM	9.95	247.86	9.80	33.50	
4/25/2017 12:21:09 PM	10.45	201.68	10.40	29.10	
4/25/2017 12:22:09 PM	9.76	207.28	9.70	29.40	
4/25/2017 12:23:09 PM	9.65	293.73	9.70	35.20	
4/25/2017 12:24:09 PM	9.84	255.99	9.70	33.40	
4/25/2017 12:25:09 PM	9.93	225.39	9.90	31.00	
4/25/2017 12:26:09 PM	9.94	213.44	9.90	30.00	

# Instrumental Analyzer Monitoring Data (not corrected for calibrations)

<b>Facility/Site:</b>		wTe Recycling Greenfield,		<b>Date:</b> 04/25/17	
<b>Source:</b>		Engine 1		<b>Start Time:</b> 11:50	
<b>Run No.:</b>		R2		<b>Stop Time:</b> 12:50	
<b>Date/time</b>	<b>O<sub>2</sub>Outlet (%<sub>vd</sub>)</b>	<b>CO - outlet (ppmvd)</b>	<b>O<sub>2</sub>Inlet (%<sub>vd</sub>)</b>	<b>CO - Inlet (ppmvd)</b>	
4/25/2017 12:27:09 PM	10.03	217.93	9.90	30.90	
4/25/2017 12:28:09 PM	9.93	207.77	9.90	30.30	
4/25/2017 12:29:09 PM	9.88	219.64	9.80	30.90	
4/25/2017 12:30:09 PM	9.88	223.68	9.80	31.20	
4/25/2017 12:31:09 PM	9.98	210.34	9.90	30.20	
4/25/2017 12:32:09 PM	9.86	220.73	9.70	31.40	
4/25/2017 12:33:09 PM	9.95	218.70	9.90	30.60	
4/25/2017 12:34:09 PM	9.99	212.54	9.80	30.70	
4/25/2017 12:35:09 PM	9.89	209.98	9.80	30.10	
4/25/2017 12:36:09 PM	10.22	216.12	9.90	30.80	
4/25/2017 12:37:09 PM	9.92	199.89	9.90	28.00	
4/25/2017 12:38:09 PM	10.30	253.94	10.20	32.60	
4/25/2017 12:39:09 PM	10.02	194.20	9.90	29.70	
4/25/2017 12:40:09 PM	10.18	202.98	10.00	30.40	
4/25/2017 12:41:09 PM	10.18	182.83	10.10	28.60	
4/25/2017 12:42:09 PM	10.21	188.19	10.00	29.70	
4/25/2017 12:43:09 PM	9.80	193.11	9.80	29.50	
4/25/2017 12:44:09 PM	9.80	248.58	9.60	34.40	
4/25/2017 12:45:09 PM	9.91	241.42	9.60	32.80	
4/25/2017 12:46:09 PM	10.09	206.83	10.00	29.80	
4/25/2017 12:47:09 PM	10.17	185.08	10.10	28.40	
4/25/2017 12:48:09 PM	9.92	206.60	9.70	31.00	
4/25/2017 12:49:09 PM	9.97	209.11	9.80	30.30	
<b>Run Averages:</b>	<b>10.21</b>	<b>222.79</b>	<b>10.15</b>	<b>31.00</b>	



# Instrumental Analyzer Monitoring Data (not corrected for calibrations)

Facility/Site:		wTe Recycling Greenfield,		Date: 04/25/17	
Source:		Engine 1		Start Time: 13:05	
Run No.:		R3		Stop Time: 14:05	
Date/time	O <sub>2</sub> Outlet (%v <sub>d</sub> )	CO - outlet (ppmv <sub>d</sub> )	O <sub>2</sub> Inlet (%v <sub>d</sub> )	CO - Inlet (ppmv <sub>d</sub> )	
4/25/2017 1:05:09 PM	9.91	230.60	9.60	33.40	
4/25/2017 1:06:09 PM	9.33	249.48	9.30	34.00	
4/25/2017 1:07:09 PM	9.44	316.13	9.30	38.80	
4/25/2017 1:08:09 PM	9.91	249.51	9.80	32.50	
4/25/2017 1:09:09 PM	9.02	266.95	8.90	35.00	
4/25/2017 1:10:09 PM	9.59	365.66	9.30	40.70	
4/25/2017 1:11:09 PM	9.92	246.02	9.80	32.00	
4/25/2017 1:12:09 PM	9.47	237.31	9.40	33.00	
4/25/2017 1:13:09 PM	9.35	291.11	9.30	36.50	
4/25/2017 1:14:09 PM	9.65	304.05	9.40	37.30	
4/25/2017 1:15:09 PM	9.64	261.10	9.50	34.60	
4/25/2017 1:16:09 PM	9.54	250.07	9.50	33.30	
4/25/2017 1:17:09 PM	9.69	274.49	9.40	35.70	
4/25/2017 1:18:09 PM	10.06	218.68	10.00	30.40	
4/25/2017 1:19:09 PM	9.78	220.85	9.70	32.70	
4/25/2017 1:20:09 PM	9.68	245.49	9.50	34.10	
4/25/2017 1:21:09 PM	9.82	238.17	9.70	33.00	
4/25/2017 1:22:09 PM	10.06	222.41	9.90	31.90	
4/25/2017 1:23:09 PM	9.82	198.08	9.80	30.30	
4/25/2017 1:24:09 PM	9.12	281.06	9.00	37.10	
4/25/2017 1:25:09 PM	9.08	346.52	9.00	39.90	
4/25/2017 1:26:09 PM	9.14	353.85	9.00	39.70	
4/25/2017 1:27:09 PM	9.37	330.91	9.10	38.40	
4/25/2017 1:28:09 PM	9.60	289.49	9.40	35.60	
4/25/2017 1:29:09 PM	9.42	261.22	9.40	33.70	
4/25/2017 1:30:09 PM	9.40	302.51	9.20	37.00	
4/25/2017 1:31:09 PM	9.48	280.24	9.30	34.70	
4/25/2017 1:32:09 PM	9.35	298.88	9.30	37.00	
4/25/2017 1:33:09 PM	9.41	291.02	9.20	36.00	
4/25/2017 1:34:09 PM	9.40	289.65	9.20	35.90	
4/25/2017 1:35:09 PM	9.50	287.58	9.30	35.90	
4/25/2017 1:36:09 PM	9.27	293.79	9.20	36.30	
4/25/2017 1:37:09 PM	9.20	308.72	9.10	37.00	
4/25/2017 1:38:09 PM	9.85	310.58	9.60	36.60	
4/25/2017 1:39:09 PM	10.21	209.51	10.10	29.60	
4/25/2017 1:40:09 PM	9.66	189.64	9.70	29.20	
4/25/2017 1:41:09 PM	9.44	300.12	9.10	38.50	

# Instrumental Analyzer Monitoring Data (not corrected for calibrations)

<b>Facility/Site:</b>		wTe Recycling Greenfield,		<b>Date:</b> 04/25/17	
<b>Source:</b>		Engine 1		<b>Start Time:</b> 13:05	
<b>Run No.:</b>		R3		<b>Stop Time:</b> 14:05	
<b>Date/time</b>	<b>O<sub>2</sub> Outlet (%v<sub>d</sub>)</b>	<b>CO - outlet (ppmv<sub>d</sub>)</b>	<b>O<sub>2</sub> Inlet (%v<sub>d</sub>)</b>	<b>CO - Inlet (ppmv<sub>d</sub>)</b>	
4/25/2017 1:42:09 PM	9.24	295.20	9.20	36.00	
4/25/2017 1:43:09 PM	9.45	309.85	9.30	36.60	
4/25/2017 1:44:09 PM	9.33	286.11	9.30	36.30	
4/25/2017 1:45:09 PM	9.34	307.15	9.10	37.00	
4/25/2017 1:46:09 PM	9.76	273.01	9.60	34.10	
4/25/2017 1:47:09 PM	9.91	232.15	9.60	32.10	
4/25/2017 1:48:09 PM	10.90	172.05	11.00	24.70	
4/25/2017 1:49:09 PM	9.18	223.54	9.20	33.30	
4/25/2017 1:50:09 PM	9.82	352.25	9.40	39.60	
4/25/2017 1:51:09 PM	9.41	234.68	9.40	30.50	
4/25/2017 1:52:09 PM	10.34	253.13	10.30	31.70	
4/25/2017 1:53:09 PM	9.97	269.91	9.60	34.70	
4/25/2017 1:54:09 PM	10.17	204.61	10.10	30.30	
4/25/2017 1:55:09 PM	10.03	209.30	10.00	31.00	
4/25/2017 1:56:09 PM	9.68	238.75	9.50	33.00	
4/25/2017 1:57:09 PM	9.43	254.97	9.40	33.10	
4/25/2017 1:58:09 PM	9.43	276.03	9.30	35.00	
4/25/2017 1:59:09 PM	9.39	292.26	9.30	36.20	
4/25/2017 2:00:09 PM	9.45	286.28	9.30	35.50	
4/25/2017 2:01:09 PM	9.83	271.48	9.60	34.90	
4/25/2017 2:02:09 PM	10.27	198.96	10.20	28.90	
4/25/2017 2:03:09 PM	10.91	160.20	10.70	26.70	
4/25/2017 2:04:09 PM	10.07	157.99	10.10	27.00	
<b>Run Averages:</b>	<b>9.65</b>	<b>264.52</b>	<b>9.51</b>	<b>34.26</b>	

## Index A4 – Facility Process Data – Engine 1

# Process Data

Facility: WTE Recycling  
 Source: Engine  
 Date: 4/25/17

Run No.: 1  
 Start Time: 1032  
 Stop Time: 1132

Time:	Engine RPM (1-hr avg.)	Catalyst Inlet Temps. (F)		Catalyst ΔP "H <sub>2</sub> O	Engine Hours
		Facility (1-hr avg.)	Montrose (instantaneous)		
0 min/start	1075	767	790	0.9	-
15 min	1050	767	805	1.0	-
30 min	1020	767	800	0.9	-
45 min	1090	775	872	0.9	-
60 min/End	1175	779	857	0.9	-

TC 8-6-1

# Process Data

Facility: WTC Recycling  
 Source: Engine 1  
 Date: 4/25/12

Run No.: 2  
 Start Time: 1150  
 Stop Time: 1250

Time:	Engine RPM (1-hr avg.)	Catalyst Inlet Temps. (F)		Catalyst ΔP "H <sub>2</sub> O	Engine Hours
		Facility (1-hr avg.)	Montrose (instantaneous)		
0 min/start	1090	779	791	0.9	-
15 min	1205	813	857	1.0	-
30 min	1140	813	810	1.0	-
45 min	1115	813	850	0.9	-
60 min/End	1095	813	845	1.0	-

# Process Data

Facility: WTe Reading Run No.: 3  
 Source: Engine 11 Start Time: 1305  
 Date: 4/25/17 Stop Time: 1405

Time:	Engine RPM (1-hr avg.)	Catalyst Inlet Temps. (F)		Catalyst ΔP "H <sub>2</sub> O	Engine Hours
		Facility (1-hr avg.)	Montrose (Instantaneous)		
0 min/start	1085	830	878	0.9	-
15 min	1080	830	875	1.0	-
30 min	1040	830	892	0.9	-
45 min	1175	830	890	0.9	-
60 min/End	1105	858	842	1.0	-

Purchase  
History

# Purchase History Register

04/26/2017 2:45:44 PM

From Comm Number: SH028 Thru Comm Number: SH028  
From Receiver Date: 04/22/2017 Thru Receiver Date: 04/26/2017  
Show Unposted  
Account Sequence Detail Report Total UM

Account	Name	City	State	Acct Trdr
Commodity	Description	Type		
Receiver	Recv Date	Yard	Trd	Invoice
Inv Date	Period	Reference	Contract	Not UM
Price / UM	Amount			
CONN08	MATERIALS INNOVATION AND	ROCKY HILL	CT	MSM
SH028	RDF-FERROUS RAW MATERIAL	SH6		
456313	04/24/2017 6 MSM 456313	04/24/2017 2017/04 329146	14710	37,060
486317	04/24/2017 6 MSM 456317	04/24/2017 2017/04 329193	14710	34,340
456364	04/24/2017 6 MSM 456364	04/24/2017 2017/04 329355	14710	36,060
456432	04/25/2017 6 MSM 456432	04/25/2017 2017/04 329575	14710	36,200
456437	04/25/2017 6 MSM 456437	04/25/2017 2017/04 329358	14710	36,300
456462	04/25/2017 6 MSM 456462	04/25/2017 2017/04 329682	14710	34,540
456468	04/25/2017 6 MSM 456468	04/25/2017 2017/04 329690	14710	37,680
456513	04/26/2017 6 MSM 456513	04/26/2017 2017/04 329881	14710	39,060
456517	04/26/2017 6 MSM 456517	04/26/2017 2017/04 329888	14710	37,200
456519	04/26/2017 6 MSM 456519	04/26/2017 2017/04 329815	14710	37,780
456541	04/26/2017 6 MSM 456541	04/26/2017 2017/04 329941	14710	37,840
456549	04/26/2017 6 MSM 456549	04/26/2017-2017/04 329985	14710	39,260
Commodity Total:		Count:	12	443,120.00 LB
Account Total:		Count:	12	443,120.00 LB
COVA08	COVANTA SEMASS	WEST WAREHAM	MA	
SH028	RDF-FERROUS RAW MATERIAL	SH6		
456359	04/24/2017 6 MSM 456359	04/24/2017 2017/04 1163214	14708	54,420
456360	04/24/2017 6 MSM 456360	04/24/2017 2017/04 1163228	14708	55,460
456438	04/25/2017 6 MSM 456438	04/25/2017 2017/04 1163434	14708	60,300
456465	04/25/2017 6 MSM 456465	04/25/2017 2017/04 1136508	14708	57,840
456518	04/26/2017 6 MSM 456518	04/26/2017 2017/04 1163724	14708	59,360
456527	04/26/2017 6 MSM 456527	04/26/2017-2017/04 1165734	14708	51,640
Commodity Total:		Count:	6	339,220.00 LB
Account Total:		Count:	6	339,220.00 LB
PENO00	PENOBSCOT ENERGY RECOVERY CO	LEWISTON	ME	MSM
SH028	RDF-FERROUS RAW MATERIAL	SH6		
456441	04/25/2017 6 MSM 456441	04/25/2017 2017/04 110250	14709	59,560
456543	04/26/2017 6 MSM 456543	04/26/2017 2017/04 110256	14709	60,200
Commodity Total:		Count:	2	119,760.00 LB
Account Total:		Count:	2	119,760.00 LB
Grand Total:		Count:	20	902,100.00 LB

TPH Calc:

$$\text{Total throughput} = 403,860 \text{ lb} + 287,380 \text{ lb} + 119,760 \text{ lb} / 2,000 \text{ lbs} = 405.5 \text{ Tons} / 6.85 \text{ hrs} =$$

59.2  
TPH

## APPENDIX B

### Emission Calculations and Field Data Sheets – Engine 2

- Indices    1    -    RM Emission Calculations and Field Data Sheets – Inlet  
              2    -    RM Emission Calculations and Field Data Sheets – Outlet  
              3    -    RM CEMS Monitoring Data – Inlet and Outlet  
              4    -    Facility Process Data



Index B1 - RM Emission Calculations and Field Data Sheets – Engine 2, Inlet

### Emission Calculations

<b>Facility/Site:</b>	wTe Recycling Greenfield, MA	<b>Date:</b>	04/26/17
<b>Source:</b>	Engine 2	<b>Start Time:</b>	7:50
<b>Run No.:</b>	R1-Inlet	<b>Stop Time:</b>	8:50

O<sub>2</sub> %vd = 9.94

CO, ppmvd (C<sub>d</sub>) = 451.92

#### Carbon Monoxide

$$E = C_d (5.9 / (20.9 - \%O_2)) = 243.33 \text{ ppmvd@15}\%O_2$$

### Emission Calculations

Facility/Site:	wTe Recycling Greenfield, MA	Date:	04/26/17
Source:	Engine 2	Start Time:	9:05
Run No.:	R2-Inlet	Stop Time:	10:05

O<sub>2</sub>,%vd = 10.27

CO,ppmvd (C<sub>d</sub>) = 393.89

#### Carbon Monoxide

$$E = C_d (5.9 / (20.9 - \%O_2)) = 218.59 \text{ ppmvd@15}\%O_2$$

### Emission Calculations

<b>Facility/Site:</b>	wTe Recycling Greenfield, MA	<b>Date:</b>	04/26/17
<b>Source:</b>	Engine 2	<b>Start Time:</b>	10:23
<b>Run No.:</b>	R3-Inlet	<b>Stop Time:</b>	11:23

$O_2, \%vd = 10.47$

$CO, ppmvd (C_d) = 326.07$

#### Carbon Monoxide

$$E = C_d (5.9 / (20.9 - \%O_2)) = 184.42 \text{ ppmvd}@15\%O_2$$

### Analyzer Calibration Error Checks (ACE)

<b>Facility / Site:</b>	<b>wTe Recycling Greenfield, MA</b>	<b>Date:</b>	<b>26-Apr-17</b>
<b>Source:</b>	<b>Engine 2</b>		

<b>Diluent/Pollutant</b>	<b>O<sub>2</sub></b>		<b>CO</b>		
<b>Monitor Range (Programmed)</b>	<b>25</b>		<b>200</b>		
<b>Monitor Range (Effective, per Method)</b>	<b>20.98</b>		<b>945</b>		
<b>--- Low Level Analyzer Calibration Error ---</b>					
<b>Cylinder Value</b>	<b>0.00</b>		<b>0.00</b>		
<b>Response</b>	<b>0.00</b>		<b>0.00</b>		
<b>ACE</b>	<b>0.00</b>		<b>0.00</b>		
<b>Calibration Status (Pass/Fail)</b>	<b>Pass</b>		<b>Pass</b>		
<b>--- Mid Level Analyzer Calibration Error ---</b>					
<b>Cylinder Value (Mid)</b>	<b>10.99</b>		<b>448.00</b>		
<b>Analyzer Response (Mid)</b>	<b>11.15</b>		<b>439.00</b>		
<b>ACE</b>	<b>0.76</b>		<b>-0.95</b>		
<b>Calibration Status (Pass/Fail)</b>	<b>Pass</b>		<b>Pass</b>		
<b>--- High Level Analyzer Calibration Error ---</b>					
<b>Cylinder Value (High/Span)</b>	<b>20.98</b>		<b>945.00</b>		
<b>Analyzer Response (High)</b>	<b>21.00</b>		<b>945.00</b>		
<b>ACE</b>	<b>0.10</b>		<b>0.00</b>		
<b>Calibration Status (Pass/Fail)</b>	<b>Pass</b>		<b>Pass</b>		
<b>--- Mid Level Gas Range Assessment ---</b>					
<b>Cylinder Value (Mid)</b>	<b>10.99</b>		<b>448.00</b>		
<b>Cylinder Value (High/Span)</b>	<b>20.98</b>		<b>945.00</b>		
<b>Mid Level Gas (Percentage of Span)</b>	<b>52.4%</b>		<b>47.4%</b>		
<b>Calibration Gas Status (Pass/Fail)</b>	<b>Pass</b>		<b>Pass</b>		
<b>--- System Calibration Gas Selection ---</b>					
<b>Use Mid or High Span (M or H)</b>	<b>M</b>		<b>M</b>		

### CEMS Pre/Post-Test Bias/Drift Calibration Checks and Calculations

<b>Facility/Site:</b>	wTe Recycling Greenfield, MA	<b>Date:</b> 04/26/17
<b>Source:</b>	Engine 2	<b>Start Time:</b> 7:50
<b>Run No.:</b>	R1-Inlet	<b>Stop Time:</b> 8:50

Diluent/Pollutant:	O <sub>2</sub> (% <sub>vd</sub> )	CO (ppmvd)
Instrument Span =	20.98	945
Analyzer Zero Response =	0.00	0.0
Analyzer Span Response =	11.15	439.0
Initial Sytem Zero Response =	0.15	0.5
Final System Zero Response =	0.15	0.6
Average Zero Response (C <sub>o</sub> ) =	0.15	0.6
Initial Sytem Span Response =	11.10	434.0
Final System Span Response =	11.15	434.0
Average Span Response (C <sub>m</sub> ) =	11.13	434.0
Calibration gas values (C <sub>ma</sub> ) =	10.99	448.0
<u>System Bias (SB) and Drift Calculations:</u>		
Initial Zero Bias (SB <sub>i</sub> ) =	0.71	0.05
Final Zero Bias (SB <sub>final</sub> ) =	0.71	0.06
Zero Drift (D) =	0.00	0.01
Initial Span Bias (SB <sub>i</sub> ) =	-0.24	-0.53
Final Span Bias (SB <sub>final</sub> ) =	0.00	-0.53
Span Drift (D) =	0.24	0.00
Uncorrected Ave. (C <sub>Avg</sub> ) =	10.08	437.79
Corrected Ave.=C <sub>gas</sub> = (C <sub>Avg</sub> -C <sub>o</sub> )(C <sub>ma</sub> /(C <sub>m</sub> -C <sub>o</sub> )) =	9.94	451.92

### CEMS Pre/Post-Test Bias/Drift Calibration Checks and Calculations

Facility/Site:	wTe Recycling Greenfield, MA	Date: 04/26/17
Source:	Engine 2	Start Time: 9:05
Run No.:	R2-Inlet	Stop Time: 10:05

Diluent/Pollutant:	O <sub>2</sub> (% <sub>vd</sub> )	CO (ppmvd)
Instrument Span =	20.98	945
Analyzer Zero Response =	0.00	0.0
Analyzer Span Response =	11.15	439.0
Initial Sytem Zero Response =	0.15	0.6
Final System Zero Response =	0.15	0.6
Average Zero Response (C <sub>o</sub> ) =	0.15	0.6
Initial Sytem Span Response =	11.15	434.0
Final System Span Response =	11.10	433.0
Average Span Response (C <sub>m</sub> ) =	11.13	433.5
Calibration gas values (C <sub>ma</sub> ) =	10.99	448.0
<u>System Bias (SB) and Drift Calculations:</u>		
Initial Zero Bias (SB <sub>i</sub> ) =	0.71	0.06
Final Zero Bias (SB <sub>final</sub> ) =	0.71	0.06
Zero Drift (D) =	0.00	0.00
Initial Span Bias (SB <sub>i</sub> ) =	0.00	-0.53
Final Span Bias (SB <sub>final</sub> ) =	-0.24	-0.63
Span Drift (D) =	0.24	0.11
Uncorrected Ave. (C <sub>Avg</sub> ) =	10.40	381.21
Corrected Ave. = C <sub>gas</sub> = (C <sub>Avg</sub> - C <sub>o</sub> )(C <sub>ma</sub> / (C <sub>m</sub> - C <sub>o</sub> )) =	10.27	393.89

### CEMS Pre/Post-Test Bias/Drift Calibration Checks and Calculations

Facility/Site:	wTe Recycling Greenfield, MA	Date: 04/26/17
Source:	Engine 2	Start Time: 10:23
Run No.:	R3-Inlet	Stop Time: 11:23

Diluent/Pollutant:	O <sub>2</sub> (% <sub>vd</sub> )	CO (ppmvd)
Instrument Span =	20.98	945
Analyzer Zero Response =	0.00	0.0
Analyzer Span Response =	11.15	439.0
Initial Sytem Zero Response =	0.15	0.6
Final System Zero Response =	0.20	0.5
Average Zero Response (C <sub>o</sub> ) =	0.18	0.6
Initial Sytem Span Response =	11.10	433.0
Final System Span Response =	11.10	434.0
Average Span Response (C <sub>m</sub> ) =	11.10	433.5
Calibration gas values (C <sub>ma</sub> ) =	10.99	448.0
<u>System Bias (SB) and Drift Calculations:</u>		
Initial Zero Bias (SB <sub>i</sub> ) =	0.71	0.06
Final Zero Bias (SB <sub>final</sub> ) =	0.95	0.05
Zero Drift (D) =	0.24	0.01
Initial Span Bias (SB <sub>i</sub> ) =	-0.24	-0.63
Final Span Bias (SB <sub>final</sub> ) =	-0.24	-0.53
Span Drift (D) =	0.00	0.11
Uncorrected Ave. (C <sub>Avg</sub> ) =	10.58	315.67
Corrected Ave. = C <sub>gas</sub> = (C <sub>Avg</sub> - C <sub>o</sub> ) (C <sub>ma</sub> / (C <sub>m</sub> - C <sub>o</sub> )) =	10.47	326.07



# **MONTROSE** AIR QUALITY SERVICES

Client/Site: Wte Recycling Greenfield, MA Operator: Alan  
 Source: Engin 20 - Inlet Date: 4/26/17  
 RM Response Time: 30 Upscale (seconds): 30 Downscale (seconds): 30

Note: System Response Time is the longer of the upscale and downscale response times. Performed during initial zero and bias checks.

## Analyzer Calibration Error (ACE) - Reference Method *(beg of day)*

Pollutant/Diluent	Analyzer ID	Low		Mid		High/Full Scale (CS)	
		Cylinder Value (C <sub>i</sub> )	Analyzer Response (C <sub>me</sub> )	Cylinder Value (C <sub>i</sub> )	Analyzer Response (C <sub>me</sub> )	Cylinder Value (C <sub>i</sub> )	Analyzer Response (C <sub>me</sub> )
O <sub>2</sub>	CAT 60012	0.00	0.10	10.99	11.15	20.95	21.00
CO	TECO 400E	0.0	0.0	448	439	945	945

### Range selected for analyzer operation:

O <sub>2</sub> (%)	CO <sub>2</sub> (%)	CO (ppm)	NOx (ppm)	SO <sub>2</sub> (ppm)
25		1,000		

### Protocol Gases Used During Program:

Cylinder No.	Diluent/Pollutant Concentrations(s)	Expiration Date
same as prior day except		
FB 008475L	10.59% O <sub>2</sub>	

### Analyzer Calibration Error (ACE) Acceptance Criteria: $\leq \pm 2\%$

Where:  $ACE = [(C_{br} - C_a)/CS] \cdot 100\%$



Client/Site:

WTE Recycling Greenfield, MA  
Exhaust 2 - Inlet

Source:

Operator: A. Caron  
Date: 4/26/17

Run Number:

Eng 2 - Run 1

Start Time:

750

End Time:

850

R1 O2 - 10.08  
CO - 437.79

### System Bias (SB)/Drift (D) Assessments - Reference Method

Run 1 (F)

Pollutant/Diluent	Start Zero		Start Span (C <sub>std</sub> )		Final Zero		Final Span (C <sub>std</sub> )	
	Cylinder Value (C <sub>0</sub> )	Analyzer Response (C <sub>0</sub> )	Cylinder Value (C <sub>1</sub> )	Analyzer Response (C <sub>1</sub> )	Cylinder Value (C <sub>0</sub> )	Analyzer Response (C <sub>0</sub> )	Cylinder Value (C <sub>1</sub> )	Analyzer Response (C <sub>1</sub> )
O <sub>2</sub>	0.00	0.15	10.99	11.10	0.00	0.15	10.99	11.15
CO	0.0	0.5	448	434	0.00	0.6	448	434

Range selected for analyzer operation:

O <sub>2</sub> (%)	CO <sub>2</sub> (%)	CO (ppm)	NOx (ppm)	SO <sub>2</sub> (ppm)
25		4000		

Sampling System Bias (SB) Criteria:  $\pm 5\%$  of span for zero and upscale gas, where:

Where:  $SB = [(C_1 - C_0)/C_1] \cdot 100\%$

Zero and Calibration Drift (D) Criteria:  $\pm 3\%$  of span, where

$D = |SB_{std} - SB|$



Client/Site: WTC Recycling Greenfield, MA Operator: D. Gurnea  
 Source: Engine 2 6-Indut Date: 4/26/17

Run Number: R2  
 Start Time: 02-10.40  
 End Time: CO-381.21

### System Bias (SB)/Drift (D) Assessments – Reference Method

R2 (I) R2 (F)

Pollutant/Diluent	Start Zero		Start Span (C <sub>std</sub> )		Final Zero		Final Span (C <sub>std</sub> )	
	Cylinder Value (C <sub>v</sub> )	Analyzer Response (C <sub>d</sub> )	Cylinder Value (C <sub>v</sub> )	Analyzer Response (C <sub>d</sub> )	Cylinder Value (C <sub>v</sub> )	Analyzer Response (C <sub>d</sub> )	Cylinder Value (C <sub>v</sub> )	Analyzer Response (C <sub>d</sub> )
O <sub>2</sub>	0.00	0.15	10.59	1115	0.00	0.15	10.59	1110
CO	0.00	0.40	448	434	0.00	0.40	448	433

Range selected for analyzer operation:

O <sub>2</sub> (%)	CO <sub>2</sub> (%)	CO (ppm)	NOx (ppm)	SO <sub>2</sub> (ppm)
29.7		1000		

Sampling System Bias (SB) Criteria:  $\leq \pm 5\%$  of span for zero and upscale gas, where:

$$\text{Where: SB} = [(C_v - C_{std})/C_v] \times 100\%$$

Zero and Calibration Drift (D) Criteria:  $\leq \pm 3\%$  of span, where

$$D = |SB_{final} - SB|$$



Client/Site: WTE Recycling, Greenfield, MA Operator: DLoran  
 Source: Exhibit 2 - ~~CS~~ Inlet Date: 4/26/17

Run Number: Exp 2 - Run 3 Run 3 O<sub>2</sub> - 10.58  
 Start Time: 1023 CO - 315.67  
 End Time: 1123

System Bias (SB)/Drift (D) Assessments - Reference Method

R3(I)

R3(F)

Pollutant/Diluent	Start Zero		Start Span (C <sub>su</sub> )		Final Zero		Final Span (C <sub>su</sub> )	
	Cylinder Value (C <sub>u</sub> )	Analyzer Response (C <sub>s</sub> )	Cylinder Value (C <sub>u</sub> )	Analyzer Response (C <sub>s</sub> )	Cylinder Value (C <sub>u</sub> )	Analyzer Response (C <sub>s</sub> )	Cylinder Value (C <sub>u</sub> )	Analyzer Response (C <sub>s</sub> )
O <sub>2</sub>	0.00	0.15	10.59	11.10	0.00	0.20	10.99	11.10
CO	0.0	0.00	448	433	0.00	0.5	448	434

Range selected for analyzer operation:

O <sub>2</sub> (%)	CO <sub>2</sub> (%)	CO (ppm)	NO <sub>x</sub> (ppm)	SO <sub>2</sub> (ppm)
25		1000		

Sampling System Bias (SB) Criteria:  $\leq \pm 5\%$  of span for zero and upscale gas, where:

$$\text{Where: } SB = [(C_1 - C_{su})/C_{S1}] \cdot 100\%$$

Zero and Calibration Drift (D) Criteria:  $\leq \pm 3\%$  of span, where

$$D = |SB_{final} - SB|$$

Index B2 - RM Emission Calculations and Field Data Sheets – Engine 2, Outlet

### Emission Calculations

<b>Facility/Site:</b>	wTe Recycling Greenfield, MA	<b>Date:</b>	04/26/17
<b>Source:</b>	Engine 2	<b>Start Time:</b>	7:50
<b>Run No.:</b>	R1-Outlet	<b>Stop Time:</b>	8:50

O<sub>2</sub>,%vd = 9.86

CO,ppmvd (C<sub>d</sub>) = 38.80

#### Carbon Monoxide

$$E = C_d (5.9 / (20.9 - \%O_2)) = 20.74 \text{ ppmvd}@15\%O_2$$

### Emission Calculations

Facility/Site:	wTe Recycling Greenfield, MA	Date:	04/26/17
Source:	Engine 2	Start Time:	9:05
Run No.:	R2-Outlet	Stop Time:	10:05

O<sub>2</sub>,%vd = 10.15

CO,ppmvd (C<sub>d</sub>) = 35.32

#### Carbon Monoxide

$$E = C_d (5.9 / (20.9 - \%O_2)) = 19.39 \text{ ppmvd}@15\%O_2$$

### Emission Calculations

Facility/Site:	wTe Recycling Greenfield, MA	Date:	04/26/17
Source:	Engine 2	Start Time:	10:23
Run No.:	R3-Outlet	Stop Time:	11:23

O<sub>2</sub>%vd = 10.38

CO,ppmvd (C<sub>d</sub>) = 32.68

#### Carbon Monoxide

$$E = C_d (5.9 / (20.9 - \%O_2)) = 18.32 \text{ ppmvd}@15\%O_2$$



## Analyzer Calibration Error Checks (ACE)

<b>Facility / Site:</b>	<b>wTe Recycling Greenfield, MA</b>	<b>Date:</b>	<b>26-Apr-17</b>
<b>Source:</b>	<b>Engine 2</b>		

<b>Diluent/Pollutant</b>	<b>O<sub>2</sub></b>		<b>CO</b>		
<b>Monitor Range (Programmed)</b>	<b>25</b>		<b>100</b>		
<b>Monitor Range (Effective, per Method)</b>	<b>20.98</b>		<b>92.0</b>		
<b>--- Low Level Analyzer Calibration Error ---</b>					
<b>Cylinder Value</b>	<b>0.00</b>		<b>0.00</b>		
<b>Response</b>	<b>0.10</b>		<b>0.00</b>		
<b>ACE</b>	<b>0.48</b>		<b>0.00</b>		
<b>Calibration Status (Pass/Fail)</b>	<b>Pass</b>		<b>Pass</b>		
<b>--- Mid Level Analyzer Calibration Error ---</b>					
<b>Cylinder Value (Mid)</b>	<b>10.99</b>		<b>45.30</b>		
<b>Analyzer Response (Mid)</b>	<b>11.20</b>		<b>44.90</b>		
<b>ACE</b>	<b>1.00</b>		<b>-0.43</b>		
<b>Calibration Status (Pass/Fail)</b>	<b>Pass</b>		<b>Pass</b>		
<b>--- High Level Analyzer Calibration Error ---</b>					
<b>Cylinder Value (High/Span)</b>	<b>20.98</b>		<b>92.00</b>		
<b>Analyzer Response (High)</b>	<b>21.00</b>		<b>91.90</b>		
<b>ACE</b>	<b>0.10</b>		<b>-0.11</b>		
<b>Calibration Status (Pass/Fail)</b>	<b>Pass</b>		<b>Pass</b>		
<b>--- Mid Level Gas Range Assessment ---</b>					
<b>Cylinder Value (Mid)</b>	<b>10.99</b>		<b>45.30</b>		
<b>Cylinder Value (High/Span)</b>	<b>20.98</b>		<b>92.00</b>		
<b>Mid Level Gas (Percentage of Span)</b>	<b>52.4%</b>		<b>49.2%</b>		
<b>Calibration Gas Status (Pass/Fail)</b>	<b>Pass</b>		<b>Pass</b>		
<b>--- System Calibration Gas Selection ---</b>					
<b>Use Mid or High Span (M or H)</b>	<b>M</b>		<b>M</b>		

### CEMS Pre/Post-Test Bias/Drift Calibration Checks and Calculations

<b>Facility/Site:</b>	wTe Recycling Greenfield, MA	<b>Date:</b> 04/26/17
<b>Source:</b>	Engine 2	<b>Start Time:</b> 7:50
<b>Run No.:</b>	R1-Outlet	<b>Stop Time:</b> 8:50

Diluent/Pollutant:	O <sub>2</sub> (% <sub>vd</sub> )	CO (ppm <sub>vd</sub> )
Instrument Span =	20.98	92
Analyzer Zero Response =	0.10	0.0
Analyzer Span Response =	11.20	44.9
Initial Sytem Zero Response =	0.20	0.1
Final System Zero Response =	0.20	-0.2
Average Zero Response (C <sub>0</sub> ) =	0.20	-0.1
Initial Sytem Span Response =	11.20	44.8
Final System Span Response =	11.05	44.4
Average Span Response (C <sub>m</sub> ) =	11.13	44.6
Calibration gas values (C <sub>ma</sub> ) =	10.99	45.3
<u>System Bias (SB) and Drift Calculations:</u>		
Initial Zero Bias (SB <sub>i</sub> ) =	0.48	0.11
Final Zero Bias (SB <sub>final</sub> ) =	0.48	-0.22
Zero Drift (D) =	0.00	0.33
Initial Span Bias (SB <sub>i</sub> ) =	0.00	-0.11
Final Span Bias (SB <sub>final</sub> ) =	-0.71	-0.54
Span Drift (D) =	0.71	0.43
Uncorrected Ave. (C <sub>Avg</sub> ) =	10.01	38.20
Corrected Ave.=C <sub>gas</sub> = (C <sub>Avg</sub> -C <sub>0</sub> )(C <sub>ma</sub> /(C <sub>m</sub> -C <sub>0</sub> )) =	9.86	38.80

### CEMS Pre/Post-Test Bias/Drift Calibration Checks and Calculations

<b>Facility/Site:</b>	wTe Recycling Greenfield, MA	<b>Date:</b> 04/26/17
<b>Source:</b>	Engine 2	<b>Start Time:</b> 9:05
<b>Run No.:</b>	R2-Outlet	<b>Stop Time:</b> 10:05

Diluent/Pollutant:	O <sub>2</sub> (% <sub>vd</sub> )	CO (ppmvd)
Instrument Span =	20.98	92
Analyzer Zero Response =	0.10	0.0
Analyzer Span Response =	11.20	44.9
Initial Sytem Zero Response =	0.20	-0.2
Final System Zero Response =	0.20	-0.2
Average Zero Response (C <sub>0</sub> ) =	0.20	-0.2
Initial Sytem Span Response =	11.05	44.4
Final System Span Response =	11.05	44.9
Average Span Response (C <sub>m</sub> ) =	11.05	44.7
Calibration gas values (C <sub>ma</sub> ) =	10.99	45.3
<u>System Bias (SB) and Drift Calculations:</u>		
Initial Zero Bias (SB <sub>i</sub> ) =	0.48	-0.22
Final Zero Bias (SB <sub>final</sub> ) =	0.48	-0.22
Zero Drift (D) =	0.00	0.00
Initial Span Bias (SB <sub>i</sub> ) =	-0.71	-0.54
Final Span Bias (SB <sub>final</sub> ) =	-0.71	0.00
Span Drift (D) =	0.00	0.54
Uncorrected Ave. (C <sub>Avg</sub> ) =	10.22	34.77
Corrected Ave. = C <sub>gas</sub> = (C <sub>Avg</sub> - C <sub>0</sub> ) (C <sub>ma</sub> / (C <sub>m</sub> - C <sub>0</sub> )) =	10.15	35.32

### CEMS Pre/Post-Test Bias/Drift Calibration Checks and Calculations

Facility/Site:	wTe Recycling Greenfield, MA	Date: 04/26/17
Source:	Engine 2	Start Time: 10:23
Run No.:	R3-Outlet	Stop Time: 11:23

Diluent/Pollutant:	O <sub>2</sub> (%v <sub>d</sub> )	CO (ppmvd)
Instrument Span =	20.98	92
Analyzer Zero Response =	0.10	0.0
Analyzer Span Response =	11.20	44.9
Initial Sytem Zero Response =	0.20	-0.2
Final System Zero Response =	0.20	-0.3
Average Zero Response (C <sub>o</sub> ) =	0.20	-0.3
Initial Sytem Span Response =	11.05	44.9
Final System Span Response =	11.05	44.6
Average Span Response (C <sub>m</sub> ) =	11.05	44.8
Calibration gas values (C <sub>ma</sub> ) =	10.99	45.3
<u>System Bias (SB) and Drift Calculations:</u>		
Initial Zero Bias (SB <sub>i</sub> ) =	0.48	-0.22
Final Zero Bias (SB <sub>final</sub> ) =	0.48	-0.33
Zero Drift (D) =	0.00	0.11
Initial Span Bias (SB <sub>i</sub> ) =	-0.71	0.00
Final Span Bias (SB <sub>final</sub> ) =	-0.71	-0.33
Span Drift (D) =	0.00	0.33
Uncorrected Ave. (C <sub>Avg</sub> ) =	10.44	32.22
Corrected Ave.=C <sub>gas</sub> = (C <sub>Avg</sub> -C <sub>o</sub> )(C <sub>ma</sub> /(C <sub>m</sub> -C <sub>o</sub> )) =	10.38	32.68

# **MONTROSE** AIR QUALITY SERVICES

Client/Site: Wte Recycling Greenfield, MA Operator: DCarew  
 Source: Engine #20 - offset Date: 4/24/17  
 RM Response Time: 30 Upscale (seconds): 30 Downscale (seconds): 30

**Note:** System Response Time is the longer of the upscale and downscale response times. Performed during initial zero and bias checks.

## Analyzer Calibration Error (ACE) - Reference Method (60s of day)

Pollutant/Diluent	Analyzer ID	Low		Mid		High/Full Scale (CS)	
		Cylinder Value (C <sub>i</sub> )	Analyzer Response (C <sub>me</sub> )	Cylinder Value (C <sub>i</sub> )	Analyzer Response (C <sub>me</sub> )	Cylinder Value (C <sub>i</sub> )	Analyzer Response (C <sub>me</sub> )
O <sub>2</sub>	Relative O <sub>2</sub> #2	0.00	0.10	10.99	11.20	20.95	21.00
CO	TECO 4841	0.0	0.0	45.3	44.9	92.0	91.9

### Range selected for analyzer operation:

O <sub>2</sub> (%)	CO <sub>2</sub> (%)	CO (ppm)	NOx (ppm)	SO <sub>2</sub> (ppm)
25		100		

### Protocol Gases Used During Program:

Cylinder No.	Diluent/Pollutant Concentrations(s)	Expiration Date
same as prior day except		
68094752	10.99% O <sub>2</sub>	

### Analyzer Calibration Error (ACE) Acceptance Criteria: $\leq \pm 2\%$

Where:  $ACE = [(C_{br} - C_a)/CS] \cdot 100\%$



Client/Site: Wte Recycling Operator: J. Caren  
 Source: Engine 2 Date: 4/26/17

Run Number: Eng 2 - Run 1 Run 1 02 - 1061 STRAT more to 11 @ 750  
 Start Time: 750 10 - 38.20 2 @ 810  
 End Time: 850 3 @ 830

System Bias (SB)/Drift (D) Assessments – Reference Method

Pollutant/Diluent	Start Zero			Start Span (C <sub>sw</sub> )			Final Zero			Final Span (C <sub>sw</sub> )		
	Cylinder Value (C <sub>1</sub> )	Analyzer Response (C <sub>2</sub> )	Cylinder Value (C <sub>1</sub> )	Analyzer Response (C <sub>2</sub> )	Cylinder Value (C <sub>1</sub> )	Analyzer Response (C <sub>2</sub> )	Cylinder Value (C <sub>1</sub> )	Analyzer Response (C <sub>2</sub> )	Cylinder Value (C <sub>1</sub> )	Analyzer Response (C <sub>2</sub> )	Cylinder Value (C <sub>1</sub> )	Analyzer Response (C <sub>2</sub> )
O <sub>2</sub>	0.00	0.20	10.99	11.20	0.00	0.20	0.00	0.20	10.99	11.05		
CO	0.00	0.1	45.3	44.8	0.00	-0.2			45.3	44.4		

Range selected for analyzer operation:

O <sub>2</sub> (%)	CO <sub>2</sub> (%)	CO (ppm)	NO <sub>x</sub> (ppm)	SO <sub>2</sub> (ppm)
25		100		

Sampling System Bias (SB) Criteria:  $\pm 5\%$  of span for zero and upscale gas, where:

Where:  $SB = [(C_1 - C_{sw})/C_1] \cdot 100\%$

Zero and Calibration Drift (D) Criteria:  $\pm 3\%$  of span, where

$D = |SB_{swd} - SB|$



Client/Site: Wte Recycling Operator: A. Carter  
 Source: Engine 2 - Outfall Date: 4/24/17

Run Number: Eng 2 - R2  
 Start Time: 905  
 End Time: 1005  
O2 - 10.22  
CO - 34.78

### System Bias (SB)/Drift (D) Assessments - Reference Method

Pollutant/Diluent	Start Zero			Start Span (C <sub>std</sub> )			Final Zero			Final Span (C <sub>std</sub> )		
	Cylinder Value (C <sub>0</sub> )	Analyzer Response (C <sub>0</sub> )		Cylinder Value (C <sub>1</sub> )	Analyzer Response (C <sub>1</sub> )		Cylinder Value (C <sub>0</sub> )	Analyzer Response (C <sub>0</sub> )		Cylinder Value (C <sub>1</sub> )	Analyzer Response (C <sub>1</sub> )	
O <sub>2</sub>	0.00	0.20		10.99	11.05		0.00	0.20		10.99	11.05	
CO	0.00	0.20		45.3	44.4		0.00	0.20		45.3	44.4	

R2(F)

R2(F)

### Range selected for analyzer operation:

O <sub>2</sub> (%)	CO <sub>2</sub> (%)	CO (ppm)	NOx (ppm)	SO <sub>2</sub> (ppm)
25		100		

Sampling System Bias (SB) Criteria:  $\pm 5\%$  of span for zero and upscale gas, where:

$$\text{Where: SB} = [(C_1 - C_{0a}) / C_1] \cdot 100\%$$

Zero and Calibration Drift (D) Criteria:  $\pm 3\%$  of span, where

$$D = |SB_{std} - SB|$$



Client/Site: WTE Recycling Greenfield, MA Operator: PCarew  
 Source: Engine 2 - Boiler Date: 4/26/17

Run Number: Fig 2 - Run 3 Run 3 O<sub>2</sub> - 10.44  
 Start Time: 1023 CO - 32.22  
 End Time: 1123

System Bias (SB)/Drift (D) Assessments - Reference Method

R3(I) R3(F)

Pollutant/Diluent	Start Zero		Start Span (C <sub>sw</sub> )		Final Zero		Final Span (C <sub>sw</sub> )	
	Cylinder Value (C <sub>v</sub> )	Analyzer Response (C <sub>s</sub> )	Cylinder Value (C <sub>v</sub> )	Analyzer Response (C <sub>s</sub> )	Cylinder Value (C <sub>v</sub> )	Analyzer Response (C <sub>s</sub> )	Cylinder Value (C <sub>v</sub> )	Analyzer Response (C <sub>s</sub> )
O <sub>2</sub>	0.00	0.20	10.99	11.05	0.00	0.20	10.99	11.05
CO	0.00	0.2	45.3	44.9	0.0	0.3	45.3	44.6

Range selected for analyzer operation:

O <sub>2</sub> (%)	CO <sub>2</sub> (%)	CO (ppm)	NO <sub>x</sub> (ppm)	SO <sub>2</sub> (ppm)
25		100		

Sampling System Bias (SB) Criteria:  $\pm 5\%$  of span for zero and upscale gas, where:

Where:  $SB = [(C_1 - C_{sw})/C_{s1}] \cdot 100\%$

Zero and Calibration Drift (D) Criteria:  $\pm 3\%$  of span, where

$D = |SB_{swd} - SB|$



### Index B3 - RM CEMS Monitoring Data – Engine 2, Inlet and Outlet

# Instrumental Analyzer Monitoring Data (not corrected for calibrations)

Facility/Site:		wTe Recycling Greenfield,		Date: 04/26/17	
Source:		Engine 2		Start Time: 7:50	
Run No.:		Run 1		Stop Time: 8:50	
Date/time	O <sub>2</sub> Inlet (%v <sub>d</sub> )	CO - Inlet (ppmv <sub>d</sub> )	O <sub>2</sub> Outlet (%v <sub>d</sub> )	CO - outlet (ppmv <sub>d</sub> )	
4/26/2017 7:50:38 AM	10.21	503.84	10.00	50.70	
4/26/2017 7:51:38 AM	10.81	331.05	10.80	34.50	
4/26/2017 7:52:38 AM	10.05	321.08	10.20	35.90	
4/26/2017 7:53:38 AM	9.78	490.02	9.70	45.00	
4/26/2017 7:54:38 AM	9.97	473.40	9.90	42.10	
4/26/2017 7:55:38 AM	9.96	453.32	10.00	41.30	
4/26/2017 7:56:38 AM	9.65	489.27	9.60	43.40	
4/26/2017 7:57:38 AM	9.98	507.68	9.90	43.10	
4/26/2017 7:58:38 AM	9.78	467.88	9.70	41.20	
4/26/2017 7:59:38 AM	12.24	360.23	12.00	30.40	
4/26/2017 8:00:38 AM	9.66	321.36	9.70	31.30	
4/26/2017 8:01:38 AM	10.30	451.36	10.30	38.30	
4/26/2017 8:02:38 AM	10.48	377.63	10.40	36.70	
4/26/2017 8:03:38 AM	9.78	391.91	9.80	37.40	
4/26/2017 8:04:38 AM	10.30	452.27	10.10	39.60	
4/26/2017 8:05:38 AM	9.97	386.43	10.00	36.30	
4/26/2017 8:06:38 AM	10.04	470.47	9.90	41.10	
4/26/2017 8:07:38 AM	10.03	415.97	10.00	36.80	
4/26/2017 8:08:38 AM	10.36	413.74	10.40	37.30	
4/26/2017 8:09:38 AM	9.57	504.68	9.50	39.50	
4/26/2017 8:10:38 AM	10.11	464.15	10.00	37.70	
4/26/2017 8:11:38 AM	10.02	416.33	10.00	36.90	
4/26/2017 8:12:38 AM	10.03	458.38	9.90	40.00	
4/26/2017 8:13:38 AM	9.76	439.92	9.80	37.80	
4/26/2017 8:14:38 AM	9.41	552.06	9.40	43.80	
4/26/2017 8:15:38 AM	10.04	543.86	9.90	41.70	
4/26/2017 8:16:38 AM	9.83	412.82	9.90	35.20	
4/26/2017 8:17:38 AM	9.93	510.00	9.80	40.60	
4/26/2017 8:18:38 AM	10.01	472.34	9.90	40.20	
4/26/2017 8:19:38 AM	10.05	435.54	10.00	38.10	
4/26/2017 8:20:38 AM	10.19	414.62	10.10	37.20	
4/26/2017 8:21:38 AM	9.89	424.57	9.90	37.90	
4/26/2017 8:22:38 AM	10.14	450.05	10.00	38.60	
4/26/2017 8:23:38 AM	9.96	395.79	10.10	35.80	
4/26/2017 8:24:38 AM	9.91	476.82	9.80	39.70	
4/26/2017 8:25:38 AM	10.07	476.96	9.90	39.00	
4/26/2017 8:26:38 AM	9.25	532.66	9.30	42.10	

# Instrumental Analyzer Monitoring Data (not corrected for calibrations)

<b>Facility/Site:</b>		wTe Recycling Greenfield,		<b>Date:</b> 04/26/17	
<b>Source:</b>		Engine 2		<b>Start Time:</b> 7:50	
<b>Run No.:</b>		Run 1		<b>Stop Time:</b> 8:50	
<b>Date/time</b>	<b>O<sub>2</sub> Inlet (%v<sub>d</sub>)</b>	<b>CO - Inlet (ppmv<sub>d</sub>)</b>	<b>O<sub>2</sub> Outlet (%v<sub>d</sub>)</b>	<b>CO - outlet (ppmv<sub>d</sub>)</b>	
4/26/2017 8:27:38 AM	9.89	597.85	9.70	44.10	
4/26/2017 8:28:38 AM	9.93	467.39	9.80	38.50	
4/26/2017 8:29:38 AM	9.78	482.19	9.80	39.80	
4/26/2017 8:30:38 AM	9.97	461.36	10.00	38.40	
4/26/2017 8:31:38 AM	9.91	465.23	9.80	39.30	
4/26/2017 8:32:38 AM	9.94	460.36	9.90	39.20	
4/26/2017 8:33:38 AM	9.72	497.00	9.60	39.90	
4/26/2017 8:34:38 AM	10.07	470.04	10.00	39.20	
4/26/2017 8:35:38 AM	10.39	406.73	10.20	35.80	
4/26/2017 8:36:38 AM	10.47	373.92	10.20	34.70	
4/26/2017 8:37:38 AM	10.92	289.17	11.00	27.00	
4/26/2017 8:38:38 AM	9.89	357.80	9.80	34.10	
4/26/2017 8:39:38 AM	10.18	475.13	10.00	40.70	
4/26/2017 8:40:38 AM	9.83	445.37	9.70	36.40	
4/26/2017 8:41:38 AM	10.02	466.45	9.90	39.20	
4/26/2017 8:42:38 AM	10.55	403.02	10.30	35.70	
4/26/2017 8:43:38 AM	10.97	285.12	10.80	28.60	
4/26/2017 8:44:38 AM	10.14	308.15	10.10	31.40	
4/26/2017 8:45:38 AM	10.05	393.90	10.10	35.50	
4/26/2017 8:46:38 AM	10.29	459.76	9.90	39.90	
4/26/2017 8:47:38 AM	10.43	333.10	10.50	31.30	
4/26/2017 8:48:38 AM	9.79	419.55	9.70	38.80	
4/26/2017 8:49:38 AM	10.09	488.41	9.90	40.00	
<b>Run Averages:</b>	<b>10.08</b>	<b>437.79</b>	<b>10.01</b>	<b>38.20</b>	

# Instrumental Analyzer Monitoring Data (not corrected for calibrations)

<b>Facility/Site:</b>		wTe Recycling Greenfield,		<b>Date:</b> 04/26/17	
<b>Source:</b>		Engine 2		<b>Start Time:</b> 9:05	
<b>Run No.:</b>		R2		<b>Stop Time:</b> 10:05	
Date/time	O <sub>2</sub> Outlet (%v <sub>d</sub> )	CO - outlet (ppmv <sub>d</sub> )	O <sub>2</sub> Inlet (%v <sub>d</sub> )	CO - Inlet (ppmv <sub>d</sub> )	
4/26/2017 9:05:38 AM	10.18	455.67	10.10	44.90	
4/26/2017 9:06:38 AM	10.60	391.52	10.40	40.60	
4/26/2017 9:07:38 AM	10.63	309.76	10.40	34.00	
4/26/2017 9:08:38 AM	10.51	306.33	10.30	34.00	
4/26/2017 9:09:38 AM	10.42	318.14	10.30	34.30	
4/26/2017 9:10:38 AM	10.10	380.63	9.90	38.20	
4/26/2017 9:11:38 AM	10.37	370.02	10.20	36.10	
4/26/2017 9:12:38 AM	10.52	330.06	10.30	33.50	
4/26/2017 9:13:38 AM	10.20	314.03	10.20	31.70	
4/26/2017 9:14:38 AM	11.34	396.26	10.80	35.10	
4/26/2017 9:15:38 AM	10.44	227.70	10.50	24.50	
4/26/2017 9:16:38 AM	9.54	424.05	9.40	39.50	
4/26/2017 9:17:38 AM	9.78	519.88	9.70	43.10	
4/26/2017 9:18:38 AM	10.50	433.01	10.20	37.50	
4/26/2017 9:19:38 AM	10.16	353.41	10.00	34.30	
4/26/2017 9:20:38 AM	10.49	359.25	10.30	34.30	
4/26/2017 9:21:38 AM	10.78	312.62	10.60	32.00	
4/26/2017 9:22:38 AM	10.41	296.86	10.30	31.00	
4/26/2017 9:23:38 AM	10.19	364.08	10.00	35.70	
4/26/2017 9:24:38 AM	9.94	423.59	9.80	38.70	
4/26/2017 9:25:38 AM	10.22	415.42	10.00	37.10	
4/26/2017 9:26:38 AM	9.70	410.00	9.70	37.60	
4/26/2017 9:27:38 AM	10.74	444.41	10.30	37.10	
4/26/2017 9:28:38 AM	11.00	289.87	10.90	27.40	
4/26/2017 9:29:38 AM	10.17	353.14	10.10	35.60	
4/26/2017 9:30:38 AM	10.31	403.98	9.90	36.80	
4/26/2017 9:31:38 AM	10.13	377.08	10.10	33.30	
4/26/2017 9:32:38 AM	10.04	437.42	9.90	39.00	
4/26/2017 9:33:38 AM	9.92	413.14	9.80	37.10	
4/26/2017 9:34:38 AM	9.49	488.76	9.50	41.50	
4/26/2017 9:35:38 AM	10.36	506.78	9.90	40.10	
4/26/2017 9:36:38 AM	10.15	353.76	10.10	32.90	
4/26/2017 9:37:38 AM	10.29	386.87	10.10	36.10	
4/26/2017 9:38:38 AM	10.74	356.29	10.40	34.00	
4/26/2017 9:39:38 AM	10.98	253.67	10.80	26.50	
4/26/2017 9:40:38 AM	10.07	287.94	10.10	30.40	
4/26/2017 9:41:38 AM	9.94	453.48	9.70	39.30	

### Instrumental Analyzer Monitoring Data (not corrected for calibrations)

<b>Facility/Site:</b>		wTe Recycling Greenfield,		<b>Date:</b> 04/26/17	
<b>Source:</b>		Engine 2		<b>Start Time:</b> 9:05	
<b>Run No.:</b>		R2		<b>Stop Time:</b> 10:05	
Date/time	O <sub>2</sub> Outlet (%v <sub>d</sub> )	CO - outlet (ppmv <sub>d</sub> )	O <sub>2</sub> Inlet (%v <sub>d</sub> )	CO - Inlet (ppmv <sub>d</sub> )	
4/26/2017 9:42:38 AM	10.01	476.90	9.60	40.40	
4/26/2017 9:43:38 AM	10.57	359.71	10.50	30.50	
4/26/2017 9:44:38 AM	10.40	334.14	10.30	33.40	
4/26/2017 9:45:38 AM	10.21	358.43	10.10	34.50	
4/26/2017 9:46:38 AM	10.25	405.08	9.90	36.40	
4/26/2017 9:47:38 AM	13.33	291.10	12.50	27.00	
4/26/2017 9:48:38 AM	13.39	94.66	13.70	7.80	
4/26/2017 9:49:38 AM	9.79	277.32	9.80	30.90	
4/26/2017 9:50:38 AM	10.07	486.50	9.80	43.20	
4/26/2017 9:51:38 AM	10.22	458.05	10.00	40.10	
4/26/2017 9:52:38 AM	10.59	392.36	10.30	33.50	
4/26/2017 9:53:38 AM	10.33	282.57	10.40	26.60	
4/26/2017 9:54:38 AM	9.68	449.76	9.60	40.90	
4/26/2017 9:55:38 AM	9.52	565.72	9.40	44.70	
4/26/2017 9:56:38 AM	9.83	571.75	9.60	43.30	
4/26/2017 9:57:38 AM	10.82	440.72	10.40	36.10	
4/26/2017 9:58:38 AM	9.79	342.99	9.90	30.20	
4/26/2017 9:59:38 AM	9.95	512.34	9.70	41.40	
4/26/2017 10:00:38 AM	10.47	434.42	10.40	35.60	
4/26/2017 10:01:38 AM	10.33	519.80	9.80	36.40	
4/26/2017 10:02:38 AM	11.86	344.22	11.80	19.80	
4/26/2017 10:03:38 AM	11.00	182.22	11.00	21.80	
4/26/2017 10:04:38 AM	10.51	373.22	9.90	36.90	
<b>Run Averages:</b>	<b>10.40</b>	<b>381.21</b>	<b>10.22</b>	<b>34.77</b>	

### Instrumental Analyzer Monitoring Data (not corrected for calibrations)

<b>Facility/Site:</b>		wTe Recycling Greenfield,		<b>Date:</b> 04/26/17	
<b>Source:</b>		Engine 2		<b>Start Time:</b> 10:23	
<b>Run No.:</b>		R3		<b>Stop Time:</b> 11:23	
Date/time	O <sub>2</sub> Outlet (%v <sub>d</sub> )	CO - outlet (ppmv <sub>d</sub> )	O <sub>2</sub> Inlet (%v <sub>d</sub> )	CO - Inlet (ppmv <sub>d</sub> )	
4/26/2017 10:23:38 AM	12.64	128.28	13.30	13.10	
4/26/2017 10:24:38 AM	10.44	207.97	10.60	27.40	
4/26/2017 10:25:38 AM	11.37	418.18	10.90	49.10	
4/26/2017 10:26:38 AM	10.73	267.03	10.60	29.50	
4/26/2017 10:27:38 AM	10.79	360.81	10.50	37.70	
4/26/2017 10:28:38 AM	10.49	297.72	10.60	29.90	
4/26/2017 10:29:38 AM	10.64	326.64	10.40	35.80	
4/26/2017 10:30:38 AM	10.75	287.71	10.60	32.40	
4/26/2017 10:31:38 AM	10.76	276.18	10.60	31.50	
4/26/2017 10:32:38 AM	10.70	259.08	10.60	29.40	
4/26/2017 10:33:38 AM	10.93	281.70	10.70	31.60	
4/26/2017 10:34:38 AM	10.40	289.62	10.20	31.30	
4/26/2017 10:35:38 AM	10.07	346.63	10.10	34.20	
4/26/2017 10:36:38 AM	10.36	397.83	10.20	37.70	
4/26/2017 10:37:38 AM	10.22	353.93	10.10	35.20	
4/26/2017 10:38:38 AM	10.17	387.65	10.00	37.30	
4/26/2017 10:39:38 AM	10.27	377.03	10.20	36.50	
4/26/2017 10:40:38 AM	10.19	380.96	9.90	36.40	
4/26/2017 10:41:38 AM	10.24	365.66	10.20	34.80	
4/26/2017 10:42:38 AM	10.30	387.11	10.10	36.60	
4/26/2017 10:43:38 AM	10.20	380.42	10.10	36.30	
4/26/2017 10:44:38 AM	10.39	380.06	10.10	36.30	
4/26/2017 10:45:38 AM	10.34	332.61	10.20	32.70	
4/26/2017 10:46:38 AM	10.27	353.97	10.10	35.10	
4/26/2017 10:47:38 AM	10.46	352.98	10.30	34.80	
4/26/2017 10:48:38 AM	10.16	353.19	10.00	35.10	
4/26/2017 10:49:38 AM	10.26	385.38	10.00	36.50	
4/26/2017 10:50:38 AM	10.45	356.98	10.30	34.60	
4/26/2017 10:51:38 AM	10.11	356.30	10.00	34.70	
4/26/2017 10:52:38 AM	10.65	348.14	10.40	33.00	
4/26/2017 10:53:38 AM	10.38	324.05	10.30	33.20	
4/26/2017 10:54:38 AM	10.16	340.65	10.10	33.30	
4/26/2017 10:55:38 AM	10.67	365.65	10.40	35.10	
4/26/2017 10:56:38 AM	10.42	310.42	10.20	31.40	
4/26/2017 10:57:38 AM	10.30	329.56	10.20	32.50	
4/26/2017 10:58:38 AM	10.53	330.73	10.40	32.70	
4/26/2017 10:59:38 AM	10.87	299.41	10.70	31.20	

### Instrumental Analyzer Monitoring Data (not corrected for calibrations)

<b>Facility/Site:</b>		wTe Recycling Greenfield,		<b>Date:</b> 04/26/17	
<b>Source:</b>		Engine 2		<b>Start Time:</b> 10:23	
<b>Run No.:</b>		R3		<b>Stop Time:</b> 11:23	
<b>Date/time</b>	<b>O<sub>2</sub> Outlet (%v<sub>d</sub>)</b>	<b>CO - outlet (ppmv<sub>d</sub>)</b>	<b>O<sub>2</sub> Inlet (%v<sub>d</sub>)</b>	<b>CO - Inlet (ppmv<sub>d</sub>)</b>	
4/26/2017 11:00:38 AM	10.58	252.41	10.50	27.80	
4/26/2017 11:01:38 AM	10.43	312.93	10.30	32.60	
4/26/2017 11:02:38 AM	10.46	331.50	10.30	33.50	
4/26/2017 11:03:38 AM	10.68	312.64	10.60	32.10	
4/26/2017 11:04:38 AM	10.48	303.76	10.30	31.30	
4/26/2017 11:05:38 AM	10.59	304.49	10.50	31.40	
4/26/2017 11:06:38 AM	10.98	279.69	10.70	29.50	
4/26/2017 11:07:38 AM	11.22	210.50	11.10	23.50	
4/26/2017 11:08:38 AM	10.87	228.41	10.70	26.40	
4/26/2017 11:09:38 AM	10.52	273.62	10.50	30.20	
4/26/2017 11:10:38 AM	10.96	293.79	10.70	30.50	
4/26/2017 11:11:38 AM	11.15	225.75	10.90	25.40	
4/26/2017 11:12:38 AM	11.38	196.65	11.20	22.90	
4/26/2017 11:13:38 AM	11.26	188.21	11.10	22.90	
4/26/2017 11:14:38 AM	11.23	192.14	11.10	22.80	
4/26/2017 11:15:38 AM	10.40	221.35	10.50	24.60	
4/26/2017 11:16:38 AM	9.78	444.96	9.60	40.60	
4/26/2017 11:17:38 AM	10.08	436.71	9.90	37.60	
4/26/2017 11:18:38 AM	10.57	388.73	10.30	36.10	
4/26/2017 11:19:38 AM	10.48	297.90	10.40	29.80	
4/26/2017 11:20:38 AM	10.88	286.76	10.70	29.50	
4/26/2017 11:21:38 AM	10.26	282.89	10.20	30.00	
4/26/2017 11:22:38 AM	10.56	376.00	10.30	36.00	
<b>Run Averages:</b>	<b>10.58</b>	<b>315.67</b>	<b>10.44</b>	<b>32.22</b>	

## Index B4 – Facility Process Data - Engine 2



# Process Data

Facility: WTE Recycling Run No.: 1  
Source: Engine #2 Start Time: 750  
Date: 4/26/17 Stop Time: 880

Time:	Engine RPM (1-hr avg.)	Catalyst Inlet Temps. (F)		Catalyst ΔP "H <sub>2</sub> O	Engine Hours
		Facility (1-hr avg.)	Montrose (instantaneous)		
0 min/start	1160	851	795	1.4	-
15 min	1105	851	882	1.5	-
30 min	1085	826	887	1.5	-
45 min	1105	826	835	1.4	-
60 min/End	1110	826	882	1.5	-

QA IO-S-6-1

# Process Data

Facility: WTE Recycling  
Source: Engine 2  
Date: 4/26/17

Run No.: 2  
Start Time: 905  
Stop Time: 1005

Time:	Engine RPM (1-hr avg.)	Catalyst Inlet Temps. (F)		Catalyst ΔP "H <sub>2</sub> O	Engine Hours
		Facility (1-hr avg.)	Montrose (instantaneous)		
0 min/start	1140	824	781	1.8	-
15 min	1140	813	877	1.4	-
30 min	1140	813	880	1.7	-
45 min	1200	813	790	1.6	-
60 min/End	1260	813	802	1.5	-

# Process Data

Facility: WTE Recycling Run No.: 3

Source: Greentfield, MA Start Time: 1023

Date: 4/26/17 Stop Time: 1123

Time:	Engine RPM (1-hr avg.)	Catalyst Inlet Temps. (F)		Catalyst ΔP "H <sub>2</sub> O	Engine Hours
		Facility (1-hr avg.)	Montrose (instantaneous)		
0 min/start	1130	819	766	1.4	-
15 min	1110	819	870	1.4	-
30 min	1130	819	834	1.6	-
45 min	1205	819	837	1.7	-
60 min/End	1120	834	837	1.6	-

Purchase  
History

# Purchase History Register

04/26/2017 2:45:44 PM

From Comm Number: SH028 Thru Comm Number: SH028  
From Receiver Date: 04/22/2017 Thru Receiver Date: 04/26/2017  
Show Unposted  
Account Sequence Detail Report Total UM

Account	Name	City	State	Acct Trdr
Commodity	Description	Type		
Receiver	Recv Date	Yard	Trd	Invoice
Inv Date	Period	Reference	Contract	Not UM
Price / UM	Amount			
CONN08	MATERIALS INNOVATION AND	ROCKY HILL	CT	MSM
SH028	RDF-FERROUS RAW MATERIAL	SH6		
456313	04/24/2017 6 MSM 456313	04/24/2017 2017/04 329146	14710	37,060
486317	04/24/2017 6 MSM 456317	04/24/2017 2017/04 329193	14710	34,340
456364	04/24/2017 6 MSM 456364	04/24/2017 2017/04 329355	14710	36,060
456432	04/25/2017 6 MSM 456432	04/25/2017 2017/04 329575	14710	36,200
456437	04/25/2017 6 MSM 456437	04/25/2017 2017/04 329358	14710	36,300
466462	04/25/2017 6 MSM 456462	04/25/2017 2017/04 329682	14710	34,540
456468	04/25/2017 6 MSM 456468	04/25/2017 2017/04 329690	14710	37,680
456513	04/26/2017 6 MSM 456513	04/26/2017 2017/04 329881	14710	39,060
456517	04/26/2017 6 MSM 456517	04/26/2017 2017/04 329888	14710	37,200
456519	04/26/2017 6 MSM 456519	04/26/2017 2017/04 329815	14710	37,780
466541	04/26/2017 6 MSM 456541	04/26/2017 2017/04 329941	14710	37,840
456549	04/26/2017 6 MSM 456549	04/26/2017-2017/04 329985	14710	39,260
Commodity Total:		Count:	12	443,120.00 LB
Account Total:		Count:	12	443,120.00 LB
COVA08	COVANTA SEMASS	WEST WAREHAM	MA	
SH028	RDF-FERROUS RAW MATERIAL	SH6		
456359	04/24/2017 6 MSM 456359	04/24/2017 2017/04 1163214	14708	54,420
456360	04/24/2017 6 MSM 456360	04/24/2017 2017/04 1163228	14708	55,460
456438	04/25/2017 6 MSM 456438	04/25/2017 2017/04 1163434	14708	60,300
456465	04/25/2017 6 MSM 456465	04/25/2017 2017/04 1136508	14708	57,840
456518	04/26/2017 6 MSM 456518	04/26/2017 2017/04 1163724	14708	59,360
456527	04/26/2017 6 MSM 456527	04/26/2017-2017/04 1165734	14708	51,640
Commodity Total:		Count:	6	339,220.00 LB
Account Total:		Count:	6	339,220.00 LB
PENO00	PENOBSCOT ENERGY RECOVERY CO	LEWISTON	ME	MSM
SH028	RDF-FERROUS RAW MATERIAL	SH6		
456441	04/25/2017 6 MSM 456441	04/25/2017 2017/04 110250	14709	59,560
456543	04/26/2017 6 MSM 456543	04/26/2017 2017/04 110256	14709	60,200
Commodity Total:		Count:	2	119,760.00 LB
Account Total:		Count:	2	119,760.00 LB
Grand Total:		Count:	20	902,100.00 LB

TPH Calc:

$$\text{Total throughput} = 403,860 \text{ lb} + 287,380 \text{ lb} + 119,760 \text{ lb} / 2,000 \text{ lb} = 405.5 \text{ Tons} / 6.85 \text{ hrs} =$$

59.2  
TPH

## APPENDIX C

### Quality Assurance/Quality Control

- Indices    1    -    CEMS Stratification Checks  
              2    -    Cylinder Gas and Equipment Certification Sheets  
              3    -    AETB Documentation

## Index C1 – CEMS Stratification Checks

# Instrumental Analyzer Monitoring Data (not corrected for calibrations)

<b>Facility/Site:</b>		wTe Recycling Greenfield,		<b>Date:</b> 04/26/17	
<b>Source:</b>		Engine 1 / Outlet		<b>Start Time:</b> 9:35	
<b>Run No.:</b>		Stratification Check		<b>Stop Time:</b> 9:50	
Date/time	O <sub>2</sub> (%vd)				
4/25/2017 9:35:09 AM	11.00	move to pt 1	(first minute not used in average/response time purge)		
4/25/2017 9:36:09 AM	11.60				
4/25/2017 9:37:09 AM	10.50				
4/25/2017 9:38:09 AM	10.80				
4/25/2017 9:39:09 AM	9.30				
	10.55				
4/25/2017 9:40:09 AM	11.50	move to pt 2	(first minute not used in average/response time purge)		
4/25/2017 9:41:09 AM	11.50				
4/25/2017 9:42:09 AM	11.40				
4/25/2017 9:43:09 AM	10.50				
4/25/2017 9:44:09 AM	9.80				
	10.80				
4/25/2017 9:45:09 AM	11.70	move to pt 3	(first minute not used in average/response time purge)		
4/25/2017 9:46:09 AM	9.80				
4/25/2017 9:47:09 AM	10.20				
4/25/2017 9:48:09 AM	10.70				
4/25/2017 9:49:09 AM	10.10				
	10.20				
<b>-- Stratification Check Summary --</b>					
	10.55	Pt 1 avg.			
	10.80	Pt 2 avg.			
	10.20	Pt 3 avg.			
Averages:	10.52				
5% Lower bound	9.99				
5% Upper bound	11.04				
Status:	Pass				

Note: Strat check not possible at inlet due to probe location that could not be accessed while unit was in operation

# Instrumental Analyzer Monitoring Data (not corrected for calibrations)

<b>Facility/Site:</b>		wTe Recycling Greenfield,		<b>Date:</b> 04/26/17	
<b>Source:</b>		Engine 1 / Outlet		<b>Start Time:</b> 9:35	
<b>Run No.:</b>		Stratification Check		<b>Stop Time:</b> 9:50	
Date/time	O <sub>2</sub> (%vd)				
4/25/2017 9:35:09 AM	11.00	move to pt 1	(first minute not used in average/response time purge)		
4/25/2017 9:36:09 AM	11.60				
4/25/2017 9:37:09 AM	10.50				
4/25/2017 9:38:09 AM	10.80				
4/25/2017 9:39:09 AM	9.30				
	10.55				
4/25/2017 9:40:09 AM	11.50	move to pt 2	(first minute not used in average/response time purge)		
4/25/2017 9:41:09 AM	11.50				
4/25/2017 9:42:09 AM	11.40				
4/25/2017 9:43:09 AM	10.50				
4/25/2017 9:44:09 AM	9.80				
	10.80				
4/25/2017 9:45:09 AM	11.70	move to pt 3	(first minute not used in average/response time purge)		
4/25/2017 9:46:09 AM	9.80				
4/25/2017 9:47:09 AM	10.20				
4/25/2017 9:48:09 AM	10.70				
4/25/2017 9:49:09 AM	10.10				
	10.20				
<b>-- Stratification Check Summary --</b>					
	10.55	Pt 1 avg.			
	10.80	Pt 2 avg.			
	10.20	Pt 3 avg.			
Averages:	10.52				
5% Lower bound	9.99				
5% Upper bound	11.04				
Status:	Pass				

Note: Strat check not possible at inlet due to probe location that could not be accessed while unit was in operation





R102-981  
CO + 33.25-

STRET / R / F

$$D = |SB_{\text{true}} - SB|$$

<b>Facility/Site:</b>		wTe Recycling Greenfield,		<b>Date:</b> 04/26/17	
<b>Source:</b>		Engine 2		<b>Start Time:</b> 7:50	
<b>Run No.:</b>		Stratification Check		<b>Stop Time:</b> 8:50	
Date/time		O <sub>2</sub> (%vd)			
4/26/2017	7:50:38 AM	10.00			
4/26/2017	7:51:38 AM	10.80			
4/26/2017	7:52:38 AM	10.20			
4/26/2017	7:53:38 AM	9.70			
4/26/2017	7:54:38 AM	9.90			
4/26/2017	7:55:38 AM	10.00			
4/26/2017	7:56:38 AM	9.60			
4/26/2017	7:57:38 AM	9.90			
4/26/2017	7:58:38 AM	9.70			
4/26/2017	7:59:38 AM	12.00			
4/26/2017	8:00:38 AM	9.70			
4/26/2017	8:01:38 AM	10.30			
4/26/2017	8:02:38 AM	10.40			
4/26/2017	8:03:38 AM	9.80			
4/26/2017	8:04:38 AM	10.10			
4/26/2017	8:05:38 AM	10.00			
4/26/2017	8:06:38 AM	9.90			
4/26/2017	8:07:38 AM	10.00			
4/26/2017	8:08:38 AM	10.40			
4/26/2017	8:09:38 AM	9.50			
<b>Pt 1 averages:</b>		<b>10.10</b>			
4/26/2017	8:10:38 AM	10.00			
4/26/2017	8:11:38 AM	10.00			
4/26/2017	8:12:38 AM	9.90			
4/26/2017	8:13:38 AM	9.80			
4/26/2017	8:14:38 AM	9.40			
4/26/2017	8:15:38 AM	9.90			
4/26/2017	8:16:38 AM	9.90			
4/26/2017	8:17:38 AM	9.80			
4/26/2017	8:18:38 AM	9.90			
4/26/2017	8:19:38 AM	10.00			
4/26/2017	8:20:38 AM	10.10			
4/26/2017	8:21:38 AM	9.90			
4/26/2017	8:22:38 AM	10.00			
4/26/2017	8:23:38 AM	10.10			
4/26/2017	8:24:38 AM	9.80			
4/26/2017	8:25:38 AM	9.90			

<b>Facility/Site:</b>		wTe Recycling Greenfield,		<b>Date:</b> 04/26/17	
<b>Source:</b>		Engine 2		<b>Start Time:</b> 7:50	
<b>Run No.:</b>		Stratification Check		<b>Stop Time:</b> 8:50	
Date/time	O <sub>2</sub> (%vd)				
4/26/2017 8:26:38 AM	9.30				
4/26/2017 8:27:38 AM	9.70				
4/26/2017 8:28:38 AM	9.80				
4/26/2017 8:29:38 AM	9.80				
<b>Pt 2 averages:</b>	<b>9.85</b>				
4/26/2017 8:30:38 AM	10.00				
4/26/2017 8:31:38 AM	9.80				
4/26/2017 8:32:38 AM	9.90				
4/26/2017 8:33:38 AM	9.60				
4/26/2017 8:34:38 AM	10.00				
4/26/2017 8:35:38 AM	10.20				
4/26/2017 8:36:38 AM	10.20				
4/26/2017 8:37:38 AM	11.00				
4/26/2017 8:38:38 AM	9.80				
4/26/2017 8:39:38 AM	10.00				
4/26/2017 8:40:38 AM	9.70				
4/26/2017 8:41:38 AM	9.90				
4/26/2017 8:42:38 AM	10.30				
4/26/2017 8:43:38 AM	10.80				
4/26/2017 8:44:38 AM	10.10				
4/26/2017 8:45:38 AM	10.10				
4/26/2017 8:46:38 AM	9.90				
4/26/2017 8:47:38 AM	10.50				
4/26/2017 8:48:38 AM	9.70				
4/26/2017 8:49:38 AM	9.90				
<b>Pt 3 averages:</b>	<b>10.07</b>				

<b>Facility/Site:</b>		wTe Recycling Greenfield,		<b>Date:</b> 04/26/17	
<b>Source:</b>		Engine 2		<b>Start Time:</b> 7:50	
<b>Run No.:</b>		Stratification Check		<b>Stop Time:</b> 8:50	
<b>Date/time</b>	<b>O<sub>2</sub> (%vd)</b>				
<b>-- Stratification Check Summary --</b>					
	10.10				Pt 1 avg.
	9.85				Pt 2 avg.
	10.07				Pt 3 avg.
Averages:	10.01				
Single Pt. Abs. standards:	±0.3%				
Status:	Pass				

Note: Strat check not possible at inlet due to probe location that could not be accessed while unit was in operation



Client/Site: WTE Regulatory Operator: J. Carr  
 Source: Engine 2 Date: 4/26/17  
 Run Number: Run 1 STRAT more to pt 1 @ 750  
 Start Time: 750 2 @ 810  
 End Time: 850 3 @ 830

System Bias (SB)/Drift (D) Assessments – Reference Method

Pollutant/Diluent	Start Zero			Start Span (C <sub>std</sub> )			Final Zero			Final Span (C <sub>std</sub> )	
	Cylinder Value (C <sub>1</sub> )	Analyzer Response (C <sub>2</sub> )	Cylinder Value (C <sub>3</sub> )	Analyzer Response (C <sub>4</sub> )	Cylinder Value (C <sub>5</sub> )	Analyzer Response (C <sub>6</sub> )	Cylinder Value (C <sub>7</sub> )	Analyzer Response (C <sub>8</sub> )	Cylinder Value (C <sub>9</sub> )	Analyzer Response (C <sub>10</sub> )	
O <sub>2</sub>	0.00	0.20	10.99	11.20	0.00	0.20	10.99	11.05			
CO	0.00	0.1	45.3	44.8	0.00	-0.2	45.3	44.4			

Range selected for analyzer operation:

O <sub>2</sub> (%)	CO <sub>2</sub> (%)	CO (ppm)	NOx (ppm)	SO <sub>2</sub> (ppm)
25		100		

Sampling System Bias (SB) Criteria:  $\pm 5\%$  of span for zero and upscale gas, where:

Where:  $SB = [(C_1 - C_{std}) / C_{std}] \cdot 100\%$

Zero and Calibration Drift (D) Criteria:  $\pm 3\%$  of span, where

$D = |SB_{std} - SB|$

## Index C2 – Cylinder Gas and Equipment Certification Sheets



## EPA Protocol Gas Mixture



Customer: Maine Oxy/ Spec-Air  
CGA: 590  
Customer PO#: 248309  
Cylinder #: EB0084752

Reference#: 013117SY-G  
Certification Date: 02/14/2017  
Expiration Date: 02/14/2025  
Pressure, psig: 2000

Method: This standard was analyzed according to EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards, Procedure G1 (May 2012).

### Analyzed Cylinder-

Components	Certified Concentration	Expanded Uncertainty	Assay Dates
Oxygen	10.99%	0.6%	2/14/17
Carbon Dioxide	9.51%	0.5%	2/14/17
Nitrogen	Balance	-	-

### Reference Standard-

Type/SRM Sample	Cylinder #	Concentration
Oxygen/ GMIS	EB0040572	9.96%
Carbon Dioxide/ GMIS	EB0046334	10.97%
Oxygen/ SRM	CAL015787	20.72%
Carbon Dioxide/ SRM	CAL016053	15.63%

### Instrument-

Instrument/ Model	Serial Number	Last Date Calibrated	Analytical Method
Micro GC/ MTI M200	170612	2/14/2017	Thermal Conductivity

These mixtures were prepared gravimetrically using a high load high sensitivity electronic scale. Prior to filling the scale is verified for accuracy throughout the target mass range against applicable NIST traceable weights. We certify that the weights are calibrated to ASTM E617-97 Echelon 1 tolerances.

This report states accurately the results of the investigation made upon the material submitted to the analytical laboratory. Every effort has been made to determine objectively the information requested. However, in connection with this report, Global Calibration Gases LLC shall have no liability in excess of the established charge for this service. Assayed at Global Calibration Gases LLC, Sarasota, Florida. No correction required for interfering gases.

The calibration results published in this certificate were obtained using equipment and standards capable of producing results that are traceable to National Institute of Standards and Technology (NIST) and through NIST to the International System of Units (SI). The expanded uncertainties, if included on this certificate, use a coverage factor of  $k=2$  to approximate the 95% confidence level of the measurement, unless otherwise noted. If uncertainties are not included on this certificate, they are available upon request. This calibration certificate applies only to the item described and shall not be reproduced other than in full, without written approval from the calibration facility. Calibration certificates without signatures are not valid. This calibration meets the requirements of ISO/IEC 17025:2005. Do not use this standard when cylinder pressure is below 150 psig.



Produced by:  
Global Calibration Gases LLC.  
1090 Commerce Blvd N  
Sarasota, Florida 34243  
PGVP Vendor ID.: N22017

Principal Analyst: Beth Walker  
Date: 02/14/2017

Principal Reviewer: James Honey  
Date: 02/14/2017



## EPA Protocol Gas Mixture



Customer: Maine Oxy/ Spec-Air  
CGA: 590  
Customer PO#: 243788  
Cylinder #: EB0067341

Reference#: 120916DH-21  
Certification Date: 12/15/2016  
Expiration Date: 12/15/2024  
Pressure, psig: 2000

Method: This standard was analyzed according to EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards, Procedure G1 (May 2012).

### Analyzed Cylinder-

Components	Certified Concentration	Expanded Uncertainty	Assay Dates
Oxygen	11.02%	0.6%	12/15/16
Carbon Dioxide	9.47%	0.5%	12/15/16
Nitrogen	Balance	-	-

### Reference Standard-

Type/SRM Sample	Cylinder #	Concentration
Oxygen/ GMIS	EB0040572	9.96%
Carbon Dioxide/ GMIS	EB0046334	10.97%
Oxygen/ SRM	CAL015787	20.72%
Carbon Dioxide/ SRM	CAL016053	15.63%

### Instrument-

Instrument/ Model	Serial Number	Last Data Calibrated	Analytical Method
Micro GC/ MTI M200	170612	12/15/2016	Thermal Conductivity

These mixtures were prepared gravimetrically using a high load high sensitivity electronic scale. Prior to filling the scale is verified for accuracy throughout the target mass range against applicable NIST traceable weights. We certify that the weights are calibrated to ASTM E617-97 Echelon 1 tolerances.

This report states accurately the results of the investigation made upon the material submitted to the analytical laboratory. Every effort has been made to determine objectively the information requested. However, in connection with this report, Global Calibration Gases LLC shall have no liability in excess of the established charge for this service. Assayed at Global Calibration Gases LLC, Sarasota, Florida. No correction required for interfering gases.

The calibration results published in this certificate were obtained using equipment and standards capable of producing results that are traceable to National Institute of Standards and Technology (NIST) and through NIST to the International System of Units (SI). The expanded uncertainties, if included on this certificate, use a coverage factor of  $k=2$  to approximate the 95% confidence level of the measurement, unless otherwise noted. If uncertainties are not included on this certificate, they are available upon request. This calibration certificate applies only to the item described and shall not be reproduced other than in full, without written approval from the calibration facility. Calibration certificates without signatures are not valid. This calibration meets the requirements of ISO/IEC 17025:2005. Do not use this standard when cylinder pressure is below 150 psig.



Produced by:  
Global Calibration Gases LLC.  
1090 Commerce Blvd N  
Sarasota, Florida 34243  
PGVP Vendor ID.: N22016

Analyst: Beth Walker

12/15/2016

Principal Reviewer: James H. Hines

Date: 12/15/2016





Maine Oxy  
Spec-Air Specialty Gases  
Auburn, ME

## EPA Protocol Gas Mixture

Customer: Maine Oxy/ Spec-Air  
CGA: 590  
Customer PO#: 214198  
Cylinder #: EB0068441

Reference#: 123015SY-K  
Certification Date: 01/05/2016  
Expiration Date: 01/05/2024  
Pressure, psig: 2000

Method: This standard was analyzed according to EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards, Procedure G1 (May 2012).

### Analyzed Cylinder-

Components	Certified Concentration	Expanded Uncertainty	Assay Dates
Carbon Dioxide	18.99%	0.6%	1/5/16
Oxygen	20.98%	0.4%	1/5/16
Nitrogen	Balance	-	-

### Reference Standard-

Type/ SRM Sample	Cylinder #	Concentration
Carbon Dioxide/ GMIS	CC33430	15.07%
Oxygen/ GMIS	EB0054583	20.90%
Carbon Dioxide/ SRM	CAL016053	15.63%
Oxygen/ SRM	CAL015787	20.72%

### Instrument-

Instrument/ Model	Serial Number	Last Date Calibrated	Analytical Method
Micro GC/ MTI M200	170612	1/5/2016	Thermal Conductivity

These mixtures were prepared gravimetrically using a high load high sensitivity electronic scale. Prior to filling the scale is verified for accuracy throughout the target mass range against applicable NIST traceable weights. We certify that the weights are calibrated to ASTM E617-97 Echelon 1 tolerances.

This report states accurately the results of the investigation made upon the material submitted to the analytical laboratory. Every effort has been made to determine objectively the information requested. However, in connection with this report, Global Calibration Gases LLC shall have no liability in excess of the established charge for this service. Assayed at Global Calibration Gases LLC, Sarasota, Florida. \* Analytical methodology does not require correction for analytical interference.

The calibration results published in this certificate were obtained using equipment and standards capable of producing results that are traceable to National Institute of Standards and Technology (NIST) and through NIST to the International System of Units (SI). The expanded uncertainties, if included on this certificate, use a coverage factor of  $k=2$  to approximate the 95% confidence level of the measurement, unless otherwise noted. If uncertainties are not included on this certificate, they are available upon request. This calibration certificate applies only to the item described and shall not be reproduced other than in full, without written approval from the calibration facility. Calibration certificates without signatures are not valid. This calibration meets the requirements of ISO/IEC 17025-2005.

\*Do not use this standard when cylinder pressure is below 150 psig.



Produced by:  
Global Calibration Gases LLC.  
1090 Commerce Blvd N  
Sarasota, Florida 34243  
PGVP Vendor ID.: N22016

Principal Analyst: Bruce Walker

Date: 01/05/2016

Principal Reviewer: James Hume

Date: 01/05/2016



Maine Oxy  
Spec-Air Specialty Gases  
Auburn, ME

EPA Protocol  
Gas Mixture

Customer: Maine Oxy/ Spec-Air  
CGA: 660  
Customer PO#: 201632  
Cylinder #: EB0066552

Reference#: 073115SY-T  
Certification Date: 08/12/2015  
Expiration Date: 08/12/2023  
Pressure, psig: 2000

13  
8/28

Method: This standard was analyzed according to EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards, Procedure G1 (May 2012).

Analyzed Cylinder-

Components	Certified Concentration	Expanded Uncertainty	Assay Dates
Nitric Oxide	457ppm	0.8%	8/5/15, 8/12/15
Oxides of Nitrogen	459ppm	0.8%	8/5/15, 8/12/15
Sulfur Dioxide	450ppm	1.0%	8/4/15, 8/11/15
Carbon Monoxide	448ppm	0.7%	8/4/15
Nitrogen	Balance		

Reference Standard-

Type/SRM Sample	Cylinder #	Concentration
Nitric Oxide/ GMIS	EB0040927	486ppm
Oxides of Nitrogen/ GMIS	EB0040927	490ppm
Sulfur Dioxide/ GMIS	CC33830	526ppm
Carbon Monoxide/ GMIS	EB0040726	513ppm
Nitric Oxide/ SRM	CAL017400	244.5ppm
Oxides of Nitrogen/ SRM	CAL017400	244.7ppm
Sulfur Dioxide/ SRM	FF28126	490.9ppm
Carbon Monoxide/ SRM	FF30742	247.1ppm

Instrument-

Instrument/ Model	Serial Number	Last Date Calibrated	Analytical Method
CAI/ 600	Y09003	8/12/2015	Chemiluminescence
Horiba/ VIA-510	MAID39C8	8/11/2015	Non-Dispersive Infrared
Micro GC/ MTI M200	170612	8/4/2015	Thermal Conductivity

These mixtures were prepared gravimetrically using a high load high sensitivity electronic scale. Prior to filling the scale is verified for accuracy throughout the target mass range against applicable NIST traceable weights. We certify that the weights are calibrated to ASTM E617-97 Echelon 1 tolerances.

This report states accurately the results of the investigation made upon the material submitted to the analytical laboratory. Every effort has been made to determine objectively the information requested. However, in connection with this report, Global Calibration Gases LLC shall have no liability in excess of the established charge for this service. Assayed at Global Calibration Gases LLC, Sarasota, Florida. \* Analytical methodology does not require correction for analytical interference

The calibration results published in this certificate were obtained using equipment and standards capable of producing results that are traceable to National Institute of Standards and Technology (NIST) and through NIST to the International System of Units (SI). The expanded uncertainties, if included on this certificate, use a coverage factor of k=2 to approximate the 95% confidence level of the measurement, unless otherwise noted. If uncertainties are not included on this certificate, they are available upon request. This calibration certificate applies only to the item described and shall not be reproduced other than in full, without written approval from the calibration facility. Calibration certificates without signatures are not valid. This calibration meets the requirements of ISO/IEC 17025-2005.

\*Do not use this standard when cylinder pressure is below 150 psig.



Produced by:  
Global Calibration Gases LLC.  
1090 Commerce Blvd N  
Sarasota, Florida 34243  
PGVP Vendor ID.: N22015

Principal Analyst:

Date: 08/12/2015

Principal Reviewer:

Date: 08/12/2015



Maine Oxy  
Spec-Air Specialty Gases  
Auburn, ME

EPA Protocol  
Gas Mixture

6  
8/28

Customer: Maine Oxy/ Spec-Air  
CGA: 660  
Customer PO#: 201632  
Cylinder #: EB0066972

Reference#: 073115SY-U  
Certification Date: 08/12/2015  
Expiration Date: 08/12/2023  
Pressure, psig: 2000

Method: This standard was analyzed according to EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards, Procedure G1 (May 2012)

Analyzed Cylinder-

Components	Certified Concentration	Expanded Uncertainty	Assay Dates
Nitric Oxide	953ppm	0.5%	8/5/15, 8/12/15
Oxides of Nitrogen	955ppm	0.5%	8/5/15, 8/12/15
Sulfur Dioxide	942ppm	0.7%	8/5/15, 8/12/15
Carbon Monoxide	945ppm	0.7%	8/5/15
Nitrogen	Balance		

Reference Standard-

Type/SRM Sample	Cylinder #	Concentration
Nitric Oxide/ GMIS	GN0000358	952ppm
Oxides of Nitrogen/ GMIS	GN0000358	957ppm
Sulfur Dioxide/ GMIS	GN0000349	887ppm
Carbon Monoxide/ GMIS	EB0054924	993ppm
Nitric Oxide/ SRM	FF10441	985.3ppm
Oxides of Nitrogen/ SRM	FF10441	985.3ppm
Sulfur Dioxide/ SRM	CAL015155	1480.2ppm
Carbon Monoxide/ SRM	CAL017168	2438ppm

Instrument-

Instrument/ Model	Serial Number	Last Date Calibrated	Analytical Method
CAI/ 600	Y09003	8/12/2015	Chemiluminescence
Horiba/ VIA-510	MAID39C8	8/12/2015	Non-Dispersive Infrared
Micro GC/ MTI M200	170612	8/5/2015	Thermal Conductivity

These mixtures were prepared gravimetrically using a high load high sensitivity electronic scale. Prior to filling the scale is verified for accuracy throughout the target mass range against applicable NIST traceable weights. We certify that the weights are calibrated to ASTM E617-97 Echelon 1 tolerances.

This report states accurately the results of the investigation made upon the material submitted to the analytical laboratory. Every effort has been made to determine objectively the information requested. However, in connection with this report, Global Calibration Gases LLC shall have no liability in excess of the established charge for this service. Assayed at Global Calibration Gases LLC, Sarasota, Florida \* Analytical methodology does not require correction for analytical interference

The calibration results published in this certificate were obtained using equipment and standards capable of producing results that are traceable to National Institute of Standards and Technology (NIST) and through NIST to the International System of Units (SI). The expanded uncertainties, if included on this certificate, use a coverage factor of k=2 to approximate the 95% confidence level of the measurement, unless otherwise noted. If uncertainties are not included on this certificate, they are available upon request. This calibration certificate applies only to the item described and shall not be reproduced other than in full, without written approval from the calibration facility. Calibration certificates without signatures are not valid. This calibration meets the requirements of ISO/IEC 17025-2005.

\*Do not use this standard when cylinder pressure is below 150 psig



Produced by:  
Global Calibration Gases LLC.  
1090 Commerce Blvd N  
Sarasota, Florida 34243  
PGVP Vendor ID.: N22015

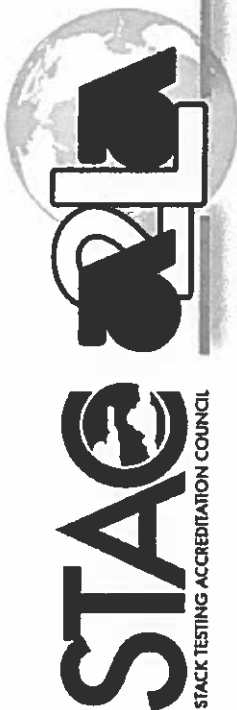
Principal Analyst:

Date: 08/12/2015

Principal Reviewer:

Date: 08/12/2015

## Index C3 – AETB Documentation



American Association for Laboratory Accreditation

# *Accredited Air Emission Testing Body*

A2LA has accredited

## **MONTROSE AIR QUALITY SERVICES**

In recognition of the successful completion of the joint A2LA and Stack Testing Accreditation Council (STAC) evaluation process, this organization is accredited to perform testing activities in compliance with ASTM D7036 - Standard Practice for Competence of Air Emission Testing Bodies.

Presented this 2<sup>nd</sup> day of February 2016

Senior Director of Quality and Communications  
Certificate Number 3925.01  
Valid to February 28, 2018



*This accreditation program is not included under the A2LA ILAC Mutual Recognition Arrangement.*



## Qualified Individual Conformance Statement

I David Curren, as a QI (Qualified Individual) sign this Conformance Statement to verify that each of the test projects that I perform, and each of the test projects performed under my supervision will conform with the Montrose Air Quality Services Management System, the test methods applicable to the testing, and ASTM D 7036-04.

I realize that as a Qualified Individual I have the proper knowledge to perform these tests correctly, and that I am held to a high standard of integrity.

QI Signature

Date

# SOURCE EVALUATION SOCIETY



## Qualified Source Testing Individual

LET IT BE KNOWN THAT

**DAVID A. CARON**

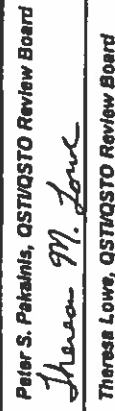
HAS SUCCESSFULLY PASSED A COMPREHENSIVE EXAMINATION AND SATISFIED  
EXPERIENCE REQUIREMENTS IN ACCORDANCE WITH THE GUIDELINES  
ISSUED BY THE SES QUALIFIED SOURCE TEST INDIVIDUAL REVIEW BOARD FOR

### **GASEOUS POLLUTANTS INSTRUMENTAL SAMPLING METHODS**

ISSUED THIS 29<sup>TH</sup> DAY OF AUGUST 2013 AND EFFECTIVE UNTIL AUGUST 28<sup>TH</sup>, 2018

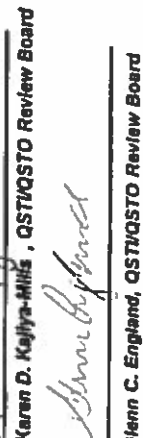
  
Peter R. Westlin, QST/QSTO Review Board

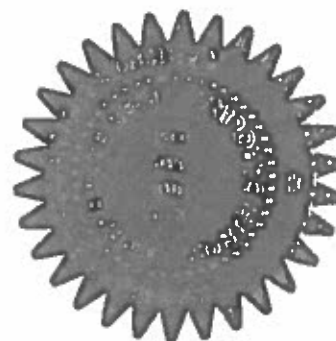
  
Peter S. Petralinis, QST/QSTO Review Board

  
Theresa Lowe, QST/QSTO Review Board

  
C. David Bagwey, QST/QSTO Review Board

  
Karen D. Kujawa-Mills, QST/QSTO Review Board

  
Glenn C. England, QST/QSTO Review Board



APPLICATION  
NO.  
2008-214

# SOURCE EVALUATION SOCIETY



## Qualified Source Testing Individual

LET IT BE KNOWN THAT

**DAVID A. CARON**

HAS SUCCESSFULLY PASSED A COMPREHENSIVE EXAMINATION AND SATISFIED  
EXPERIENCE REQUIREMENTS IN ACCORDANCE WITH THE GUIDELINES  
ISSUED BY THE SES QUALIFIED SOURCE TEST INDIVIDUAL REVIEW BOARD FOR

### **MANUAL GAS VOLUME MEASUREMENTS AND ISOKINETIC PARTICULATE SAMPLING METHODS**

ISSUED THIS 29<sup>TH</sup> DAY OF OCTOBER 2013 AND EFFECTIVE UNTIL OCTOBER 28<sup>TH</sup>, 2018

Peter R. Wastlin, QST/QSTO Review Board

Peter S. Palatinis, QST/QSTO Review Board

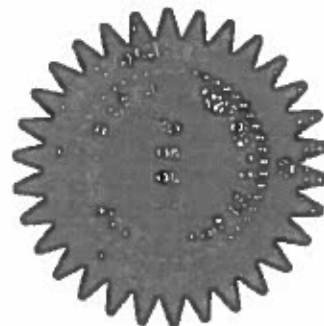
Theresa Lowe, QST/QSTO Review Board

C. David Bagwell, QST/QSTO Review Board

Karen D. Keijne-Mills, QST/QSTO Review Board

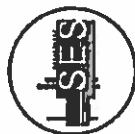
Glenn C. England, QST/QSTO Review Board

APPLICATION  
NO.  
2008-214





# SOURCE EVALUATION SOCIETY



## Qualified Source Testing Individual

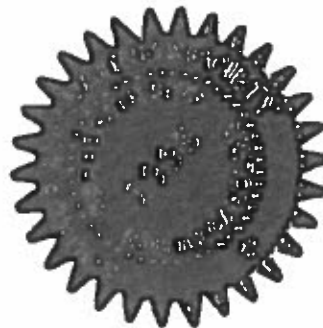
LET IT BE KNOWN THAT

**DAVID A. CARON**

HAS SUCCESSFULLY PASSED A COMPREHENSIVE EXAMINATION AND SATISFIED  
EXPERIENCE REQUIREMENTS IN ACCORDANCE WITH THE GUIDELINES  
ISSUED BY THE SES QUALIFIED SOURCE TEST INDIVIDUAL REVIEW BOARD FOR

### **MANUAL GASEOUS POLLUTANTS SOURCE SAMPLING METHODS**

ISSUED THIS 27<sup>TH</sup> DAY OF MAY 2016 AND EFFECTIVE UNTIL MAY 26<sup>TH</sup>, 2021



CERTIFICATE

NO.

2008-214

C. David Bagwell, QST/QSTO Review Board

Karen D. Kalye-Mills, QST/QSTO Review Board

Bruce Randall, QST/QSTO Review Board

Peter R. Westlin, QST/QSTO Review Board

Peter S. Pakalnis, QST/QSTO Review Board

Theresa Lowe, QST/QSTO Review Board

# SOURCE EVALUATION SOCIETY



## Qualified Source Testing Individual

LET IT BE KNOWN THAT

**DAVID A. CARON**

HAS SUCCESSFULLY PASSED A COMPREHENSIVE EXAMINATION AND SATISFIED  
EXPERIENCE REQUIREMENTS IN ACCORDANCE WITH THE GUIDELINES  
ISSUED BY THE SES QUALIFIED SOURCE TEST INDIVIDUAL REVIEW BOARD FOR

### **HAZARDOUS METALS MEASUREMENT SAMPLING METHODS**

ISSUED THIS 22<sup>ND</sup> DAY OF JANUARY 2015 AND EFFECTIVE UNTIL JANUARY 21<sup>ST</sup>, 2020

Peter R. Westlin, QST/QSTO Review Board

Peter S. Pakalnis, QST/QSTO Review Board

Theresa Lowe, QST/QSTO Review Board

C. David Bagwey, QST/QSTO Review Board

Karen D. Kallja-Mills, QST/QSTO Review Board

Glenn C. England, QST/QSTO Review Board



CERTIFICATE  
ID NO.  
2008-214



# MONTROSE

AIR QUALITY SERVICES

## Probe Thermocouple Calibration

TC ID: S-6-1 Cal Date: 4/28/2017 Technician: Mike Bruni  
 Reference Type: Digital Thermometer Exp Date: 4/28/2018 (signature on file)  
 Reference S/N: 151927836

Ambient (~70 °F)

	Ref Temp °F ( $T_R$ )	T/C Temp °F ( $T_T$ )	% Error
Run 1	73	73	0.00%
Run 2	73	73	0.00%
Run 3	73	73	0.00%
	Pass/Fail		PASS

Boiling Water (~212 °F)

	Ref Temp °F ( $T_R$ )	T/C Temp °F ( $T_T$ )	% Error
Run 1	212	213	-0.15%
Run 2	212	213	-0.15%
Run 3	212	213	-0.15%
	Pass/Fail		PASS

Hot Oil (~300-500 °F)

	Ref Temp °F ( $T_R$ )	T/C Temp °F ( $T_T$ )	% Error
Run 1	358	359	-0.12%
Run 2	358	360	-0.24%
Run 3	358	360	-0.24%
	Pass/Fail		PASS

Test Pass/Fail

PASS

Calibration tolerance for each run is 1.5%.

$$\% \text{ Error} = ((T_R + 460) - (T_T + 460)) / (T_R + 460) \cdot 100$$

Calibration conducted in accordance with EPA Method 2, Section 10.3.

Eastmount Environmental Services, LLC / DBA MAQS Newburyport  
 2 New Pasture Road, Unit 5 • Newburyport, MA 01950 • T: (978) 499-9300 • F: (978) 499-9303  
[www.montrose-env.com](http://www.montrose-env.com)